HITACHI

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FOR MESSRS :

DATE : Jan.18,2010

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

SX14Q009

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* When product will be discontinued, customer will be informed by HITACHI with twelve months prior announcement.

ACCEPTED BY :

PROPOSED BY : ken chen

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<tr><td>Power Supply Current for LED</td><td>(95)</td><td>(105)</td></tr>
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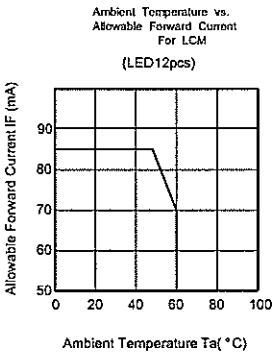

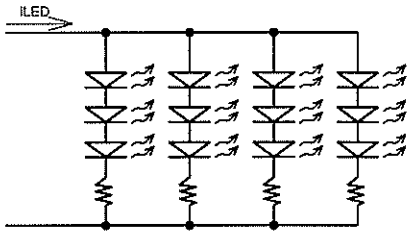

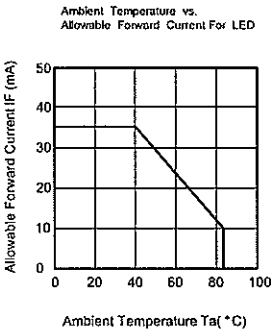

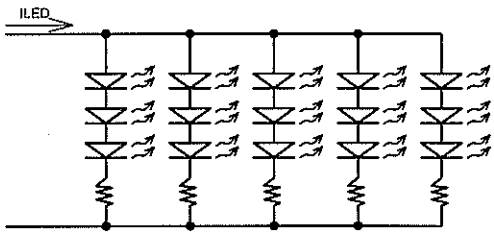
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<tr><th>REV No.</th><th>ITEM</th><th>LOT No.</th><th>PRODUCTION CONTROL No.</th></tr>
<tr><td>A</td><td>-</td><td>-</td><td>000001~</td></tr>
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<tr><td>C</td><td>DC-DC converter with Resin coating</td><td>-</td><td>-</td></tr>
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↓
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<tr><th>SYMBOL</th><th>CONDITION</th><th>MIN.</th><th>TYP.</th><th>MAX.</th><th>UNIT</th></tr>
<tr><td>IDD</td><td>VDD-VSS=3.3V</td><td>—</td><td>110</td><td>140</td><td>mA</td></tr>
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<tr><td></td><td>7B64PS 2712
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<tr><td>IDD</td><td>VDD-VSS=3.3V</td><td>—</td><td>110</td><td>140</td><td>mA</td></tr>
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<table>
<tr><th>SYMBOL</th><th>CONDITION</th><th>MIN.</th><th>TYP.</th><th>MAX.</th><th>UNIT</th></tr>
<tr><td>IDD</td><td>VDD-VSS=3.3V</td><td>—</td><td>130</td><td>150</td><td>mA</td></tr>
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<tr><td>y</td><td>0.33</td></tr>
<tr><td rowspan="2">Green</td><td>x</td><td>0.34</td></tr>
<tr><td>y</td><td>0.54</td></tr>
<tr><td rowspan="2">Blue</td><td>x</td><td>0.16</td></tr>
<tr><td>y</td><td>0.17</td></tr>
<tr><td rowspan="2">White</td><td>x</td><td>0.31</td></tr>
<tr><td>y</td><td>0.35</td></tr>
</table>
→
<table>
<tr><th colspan="2">ITEM</th><th>SYMBOL</th><th>TYP.</th></tr>
<tr><td rowspan="8">Color Tone</td><td rowspan="2">Red</td><td>x</td><td>0.54</td></tr>
<tr><td>y</td><td>0.34</td></tr>
<tr><td rowspan="2">Green</td><td>x</td><td>0.31</td></tr>
<tr><td>y</td><td>0.52</td></tr>
<tr><td rowspan="2">Blue</td><td>x</td><td>0.15</td></tr>
<tr><td>y</td><td>0.13</td></tr>
<tr><td rowspan="2">White</td><td>x</td><td>0.30</td></tr>
<tr><td>y</td><td>0.32</td></tr>
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<tr><td>E</td><td>New color filter</td><td>PCN0772 , PCN0783</td></tr>
</table>
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3. GENERAL DATA

(1) Part Name	SX14Q009
(2) Module Size	167.0(W)mm x 109.0(H)mm x 8.9(D)mm
(3) Active Area	115.18(W)mm x 86.38(H)mm
(4) Dot Pitch	0.12(W)mm x 0.36(H)mm
(5) Dot Size	0.1(W)mm x 0.34(H)mm
(6) Number of Dots	320 x 3(R.G.B.)(W) x 240(H)dots
(7) Duty Ratio	1/240
(8) LCD Type	Color STN Transmissive type (negative ype)
(9) Viewing Direction	6 O'clock
(10) Backlight	LED Life time : 40Kh @ 25℃ Note : Life time for half of initial brightness
(11) Power Consumption (Total)	(1.6W typ.)
(12) Weight	(190)g typ.
(13) Power Supply Voltage	3.3V only

4. ABSOLUTE MAXIMUM RATINGS

4.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS (LCM)

VSS=0V : Standard

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	0	6.0	V	
Contrast Adjustment Voltage	VCON-VSS	0	VDD	V	
Input Voltage	Vi	-0.3	VDD+0.3	V	(Note 1)
Input Current	Ii	0	1	A	
Static Electricity	—	—	—	—	(Note 2)

Note 1 : $\overline{\text{DOFF}}$,FLM,CL1,CL2,D0~D7.

Note 2 : Make certain you are grounded when handling LCM.

4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATING		STORAGE		COMMENT
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	0℃	60℃	-20℃	70℃	(Note 2,3)
Humidity	(Note 1)		(Note 1)		Without condensation
Vibration	—	2.45m/s²	—	11.76m/s² (Note 5)	1h max. (Note 4)
Shock	—	29.4m/s²	—	490m/s² (Note 5)	XYZ directions 11ms
Corrosive Gas	Not acceptable		Not acceptable		
Operating Life (Note 7)	(40,000h) (Note 6)		-		At 25° C , I_{LED}=95mA max.

Note 1 : Ta≦40℃ : 85%RH max.
Ta＞40℃ : Absolute humidity must be lower than the humidity of 85%RH at 40℃.
Note 2 : Ta at -20℃---＜48h , at 60℃---＜168h.
Note 3 : Background color changes slightly depending on ambient temperature. This phenomenon is reversible.
Note 4 : 5Hz～100Hz (Except resonance frequency)
Note 5 : This module should be operated normally after finish the test.
Note 6 : When brightness reached 50% of initial brightness.
Note 7 : Life time is estimated data.

5. ELECTRICAL CHARACTERISTICS

5.1 ELECTRICAL CHARACTERISTICS OF LCD

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Power Supply Voltage for Logic	VDD	VDD-VSS=3.3V	3.15	3.3	3.45	V
Contrast Adjustment Voltage (Note 1)	VCON	—	0.8	—	2.8	V
Input Voltage (Note 2)	Vin	H level	0.8VDD	—	VDD	V
		L level	0	—	0.2VDD	
Power Supply Current for Logic (Note 3 , 4)	IDD	VDD-VSS=3.3V	—	130	150	mA
Input Leak Current (Note 2)	Icon	VCON=0.8~2.8V	—	—	20	μA
	Iin	Vin=VDD or VSS	—	—	±1.0	
Contrast Adjustment Voltage (Note 5)	VCON	Ta=5℃ , ϕ=0°	1.5	(2.0)	—	V
		Ta=25℃ , ϕ=0°	—	(2.0)	—	
		Ta=40℃ , ϕ=0°	—	(2.0)	2.5	
Frame Frequency (Note 6)	fFLM	—	60	70	80	Hz

Note 1 : In proportion as the VCON voltage decrease the brightness will increase.
Note 2 : $\overline{DOFF}$, FLM , CL1 , CL2 , D0~D7.
Note 3 : fFLM=70Hz Ta=25℃ , Display pattern : Checker pattern.
Note 4 : Rush Current of Power ON : 1A (PK) x 1ms + 0.15A (PK) x 20ms.
Note 5 : The Contrast Adjustment Voldtage is specified as 2.0±0.5V under the condition, that optimum contrast is obtained by naked eyes with a " Q " test pattern. fFLM=70H , 1/240 Duty.
Note 6 : Need to make sure of flickering and rippling of display when setting the frame frequency in your set.
Note 7 : Some points for attention while setting driving condition of appliance

(1) Frame Frequency

Please set the frame frequency as the typical value (central vale) which in CAS. According to the characteristic or response time of LC material, that setting the frame frequencly near the minimum value or under tlhe minimum value shown in CAS will cause a frame with moving phenomenon.

(2) Setting value VCON

VCON, adjusted to get the best contrast ratio of LCD module, is adjusted to be destributed within the tolerance ±0.3V of central value in CAS before LCD modules ship the factory.

The below items are recommended at customer side.

(i.) When designing the appliance, please set the VCON value as an adjustable value.

(ii.) And the value must be able to be adjusted to match most suitable VCON to get the best contrast ratio. A fixed VCON value a little different from the most suitable VCON value of LCD module and causes a misjudgement.

(iii.) The VCON adjustment (when D/A [Digital/Analog] converter is used) is recommended to be set as 50mV at most per step. That one step is more than 50mV may cause the input value to be not able match the most suitable value.

The characteristic of contrast ratio can not present absolutely.

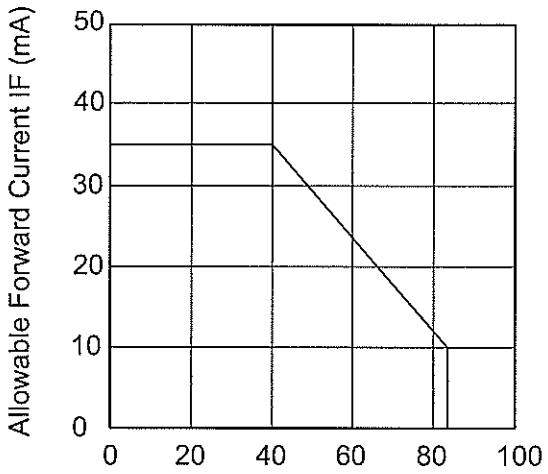
5.2 ELECTRICAL CHARACTERISTICS OF BACKLIGHT

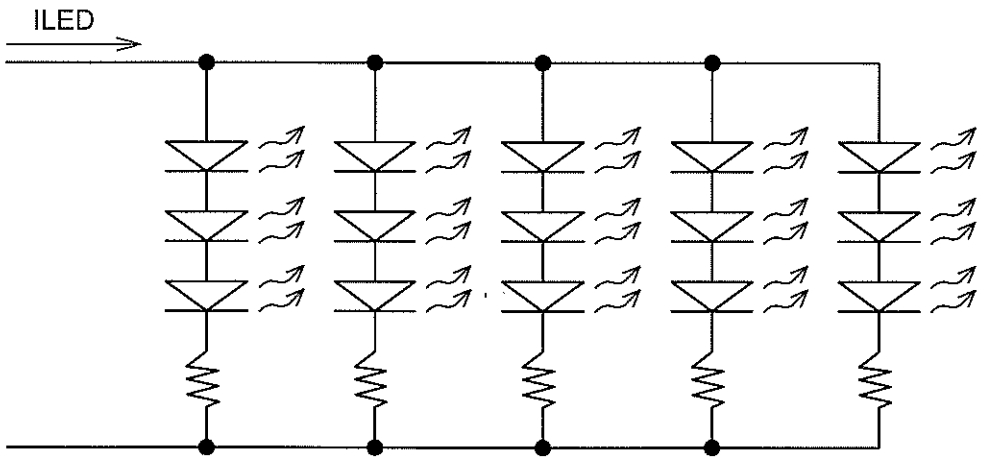
(Ta=25°C)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Power Supply Voltage for LED	VLED	—	—	12	12.2	V	—
Power Supply Current for LED	ILED	VLED=12.0V	—	(95)	(105)	mA	(Note 1)

Note 1 : The ILED changes depending on ambient temperature.

Ambient Temperature vs.
Allowable Forward Current For LED





6. OPTICAL CHARACTERISTICS

6.1 OPTICAL CHARACTERISTICS

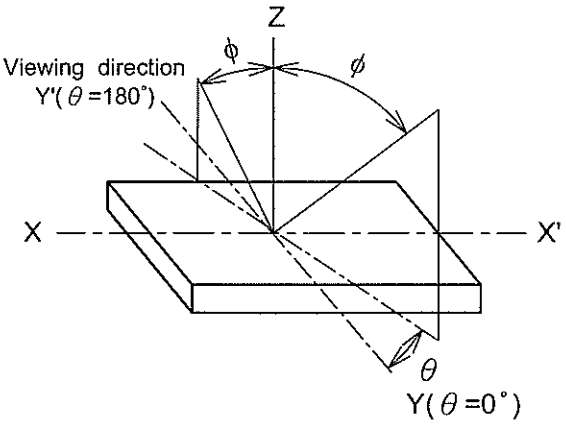
Ta=25℃(Backlight on)

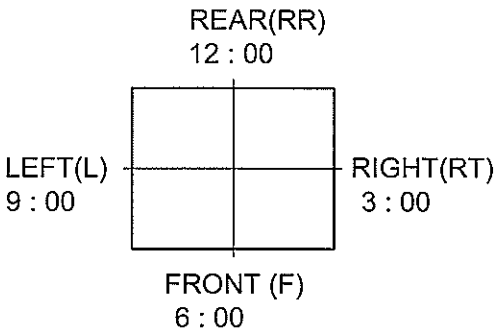
ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Viewing Area		ϕ_{RR}-ϕ_F	K≧2.0	-	80	-	deg	1,2
		ϕ_{RT}-ϕ_L			90			
Contrast Ratio		K	ϕ=0°, θ=0°	25	40	-	-	3,5,6
Response Time (Rise)		tr	ϕ=0°, θ=0°	-	(250)	-	ms	3
Response Time (Fall)		tf	ϕ=0°, θ=0°	-	(200)	-	ms	3
Color Tone (Primary Color)	Red	x	ϕ=0°, θ=0°	-	0.54	-	-	7
		y		-	0.34	-	-	
	Green	x		-	0.31	-	-	
		y		-	0.52	-	-	
	Blue	x		-	0.15	-	-	
		y		-	0.13	-	-	
	White	x		-	0.30	-	-	
		y		-	0.32	-	-	

(Measurement condition : HITACHI standard)

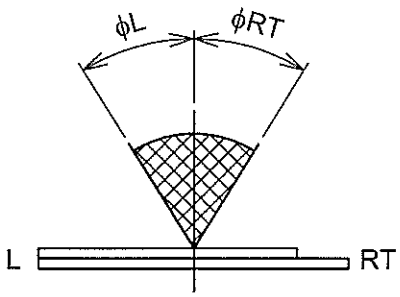
Note 1~7 : See next page.

Note 1 : Definition of Viewing Angle

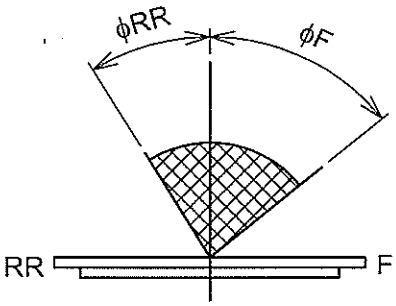




LEFT-RIGHT Direction

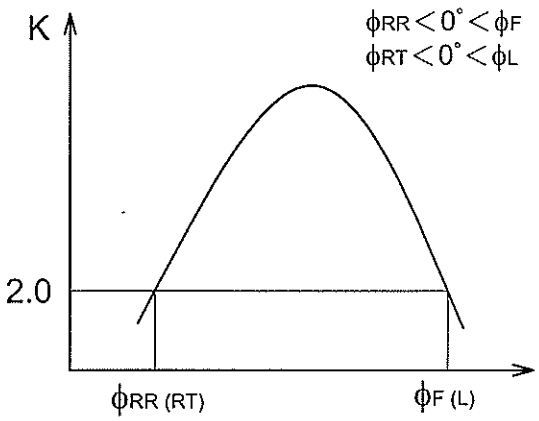


REAR-FRONT Direction



* The viewing direction of this product is 6 O'clock.
So $\phi_F > \phi_{RR}$ $\phi_L \fallingdotseq \phi_{RT}$

Note 2 : Definition of viewing angle
ϕ_{RR} and ϕ_F , ϕ_{RT} and ϕ_L

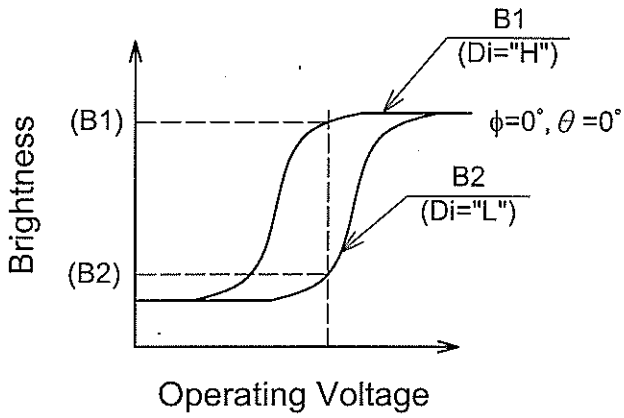


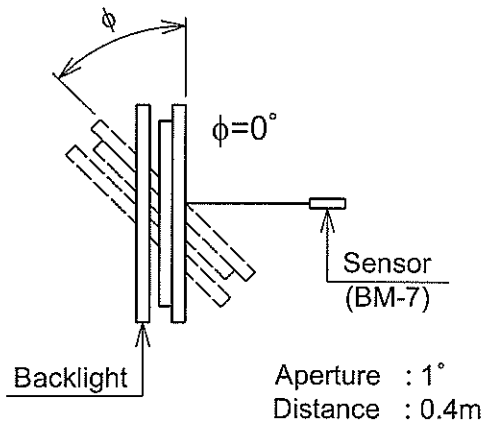
Viewing Angle

Contrast ratio K vs viewing angle ϕ

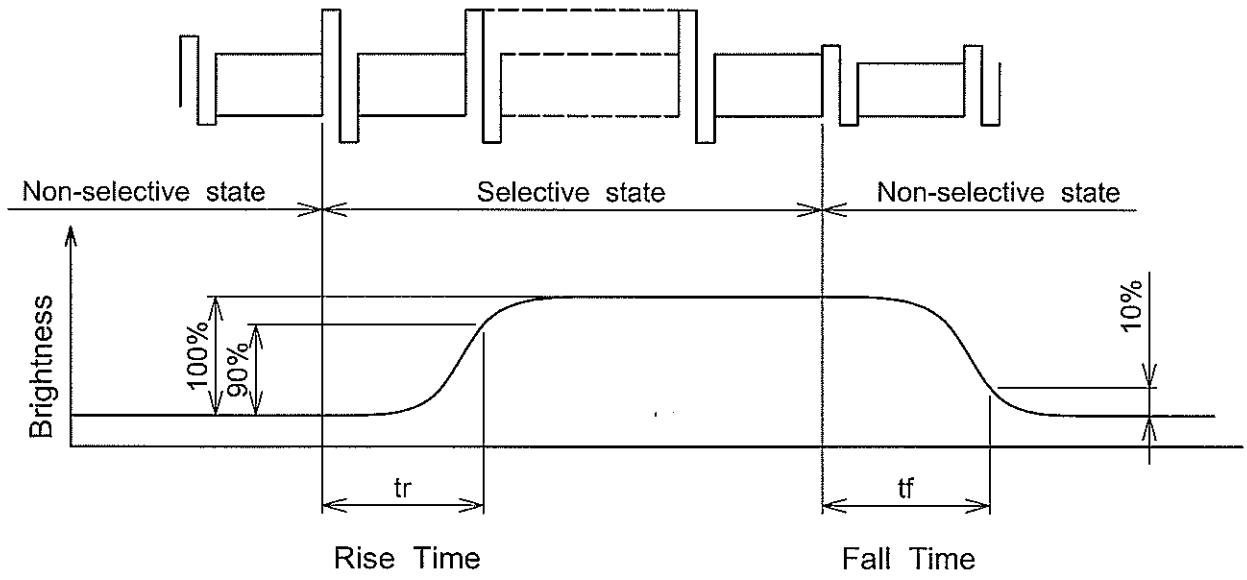
Note 3 : Definition of contrast "K"

$$K = \frac{\text{Brightness on selected area (B1)}}{\text{Brightness on non-selected area (B2)}}$$





Note 4 : Definition of optical response time



Note 5 : HITACHI will not do 100% inspection for minimum value. Minimum value is for reference.

Note 6 : HITACHI will do sampling inspection for minimum value.

Note 7 : The LCD driving voltage should be adjusted at the voltage where the peak contrast is obtained.

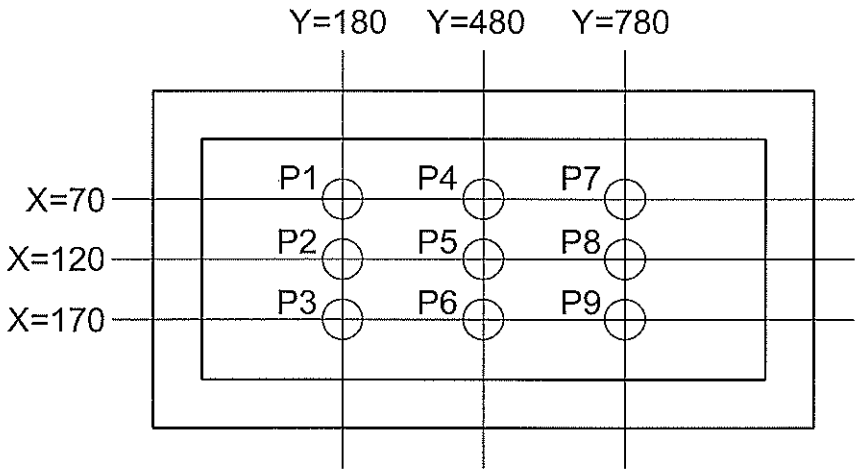
6.2 OPTICAL CHARACTERISTICS OF BACKLIGHT

ITEM	MIN.	TYP.	MAX.	UNIT	NOTE
Brightness	—	200	—	cd/m^2	ILED=95mA Note 1
Brightness Uniformity	—	—	±30	%	Note 2,3

(Measurement condition : HITACHI standard)

Ta=25℃ , Display data should be all "ON".
The LCD driving voltage should be adjusted at the voltage the peak contrast is obtained.

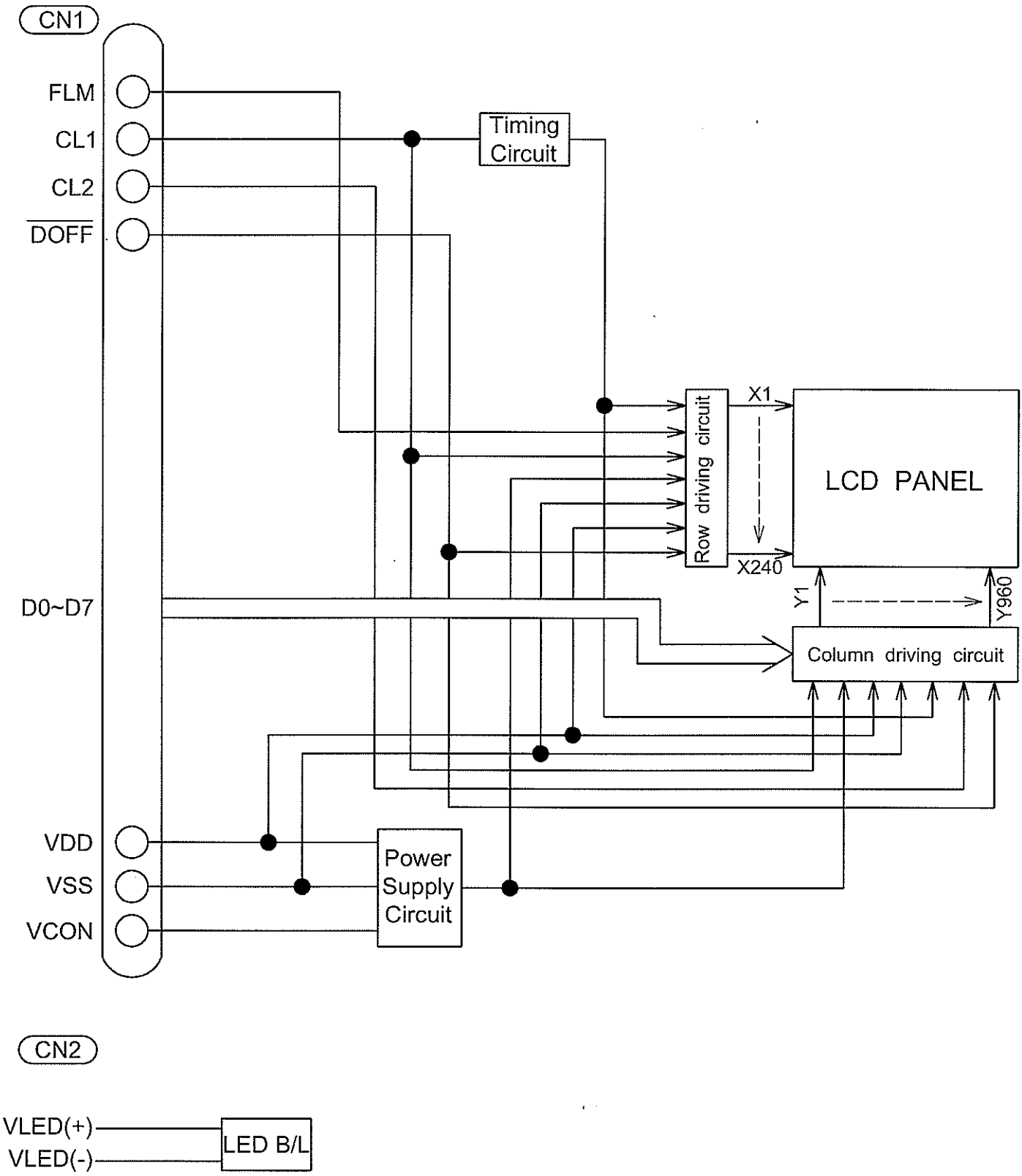
Note 1 : Active area center
Note 2 : Measure of the following 9 places on the display.



Note 3 : Definition of the brightness tolerance.

$$\left(\frac{\text{max. brightness or min. brightness - Average brightness}}{\text{Average brightness}} \right) \times 100$$

7. BLOCK DIAGRAM



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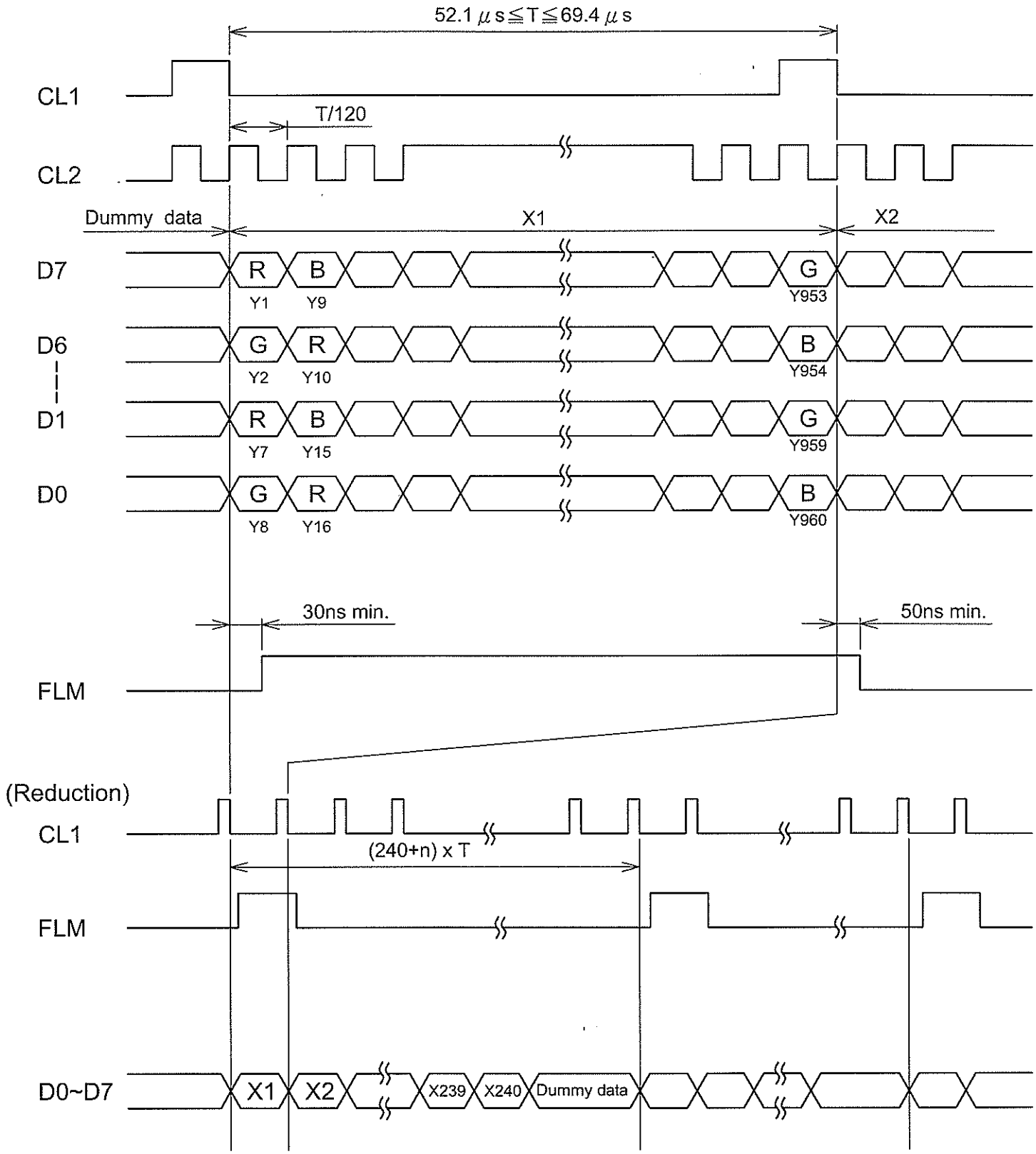
8. INTERFACE TIMING CHART

8.1 TIMING CHART

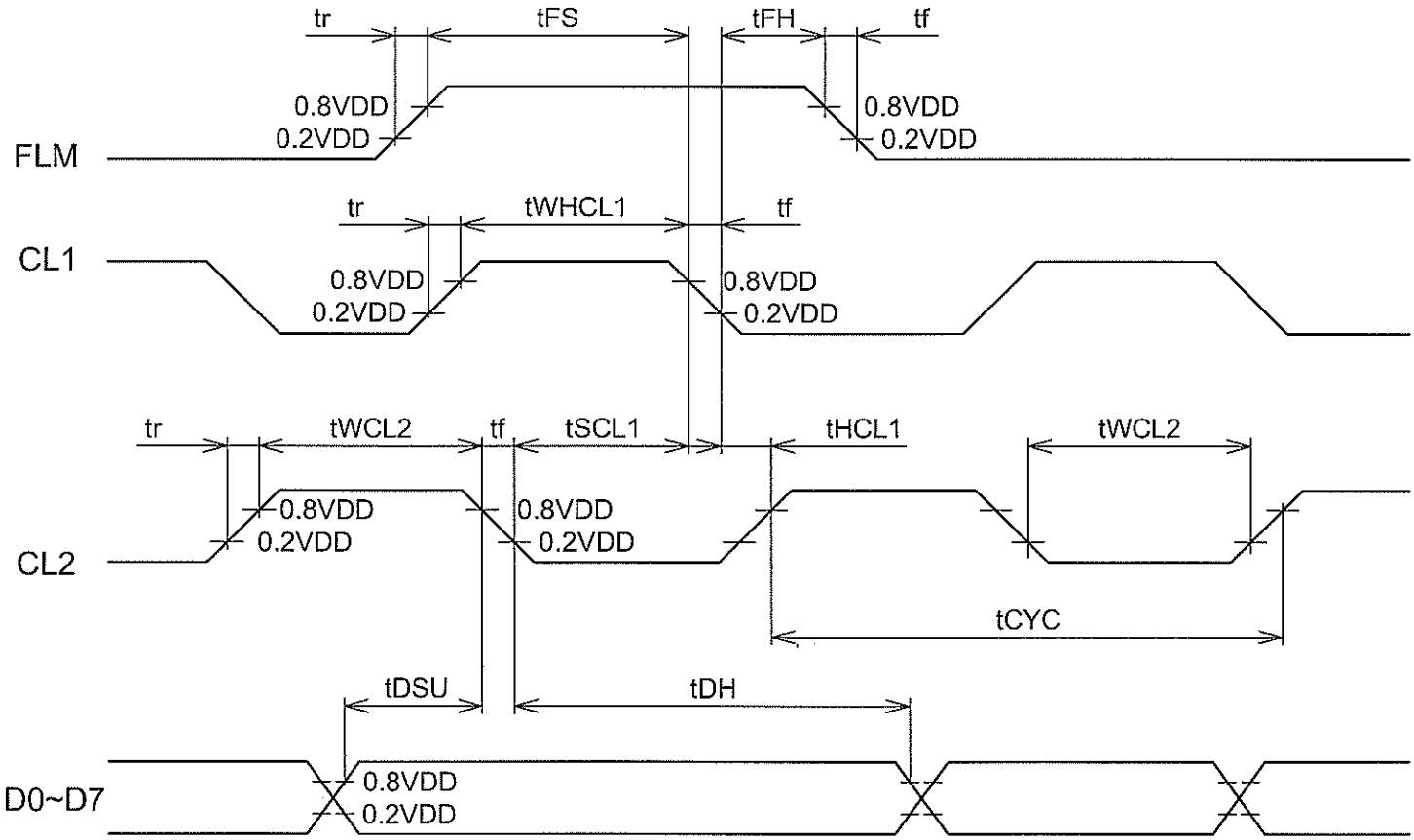


Note 1 : HITACHI recommends the duty ratio is 1/240 (n=0).
Due to the variation of customers and HITACHI testing equipment , changing the duty ratio (n=1,2,.....) may obtain optimum perfomance.

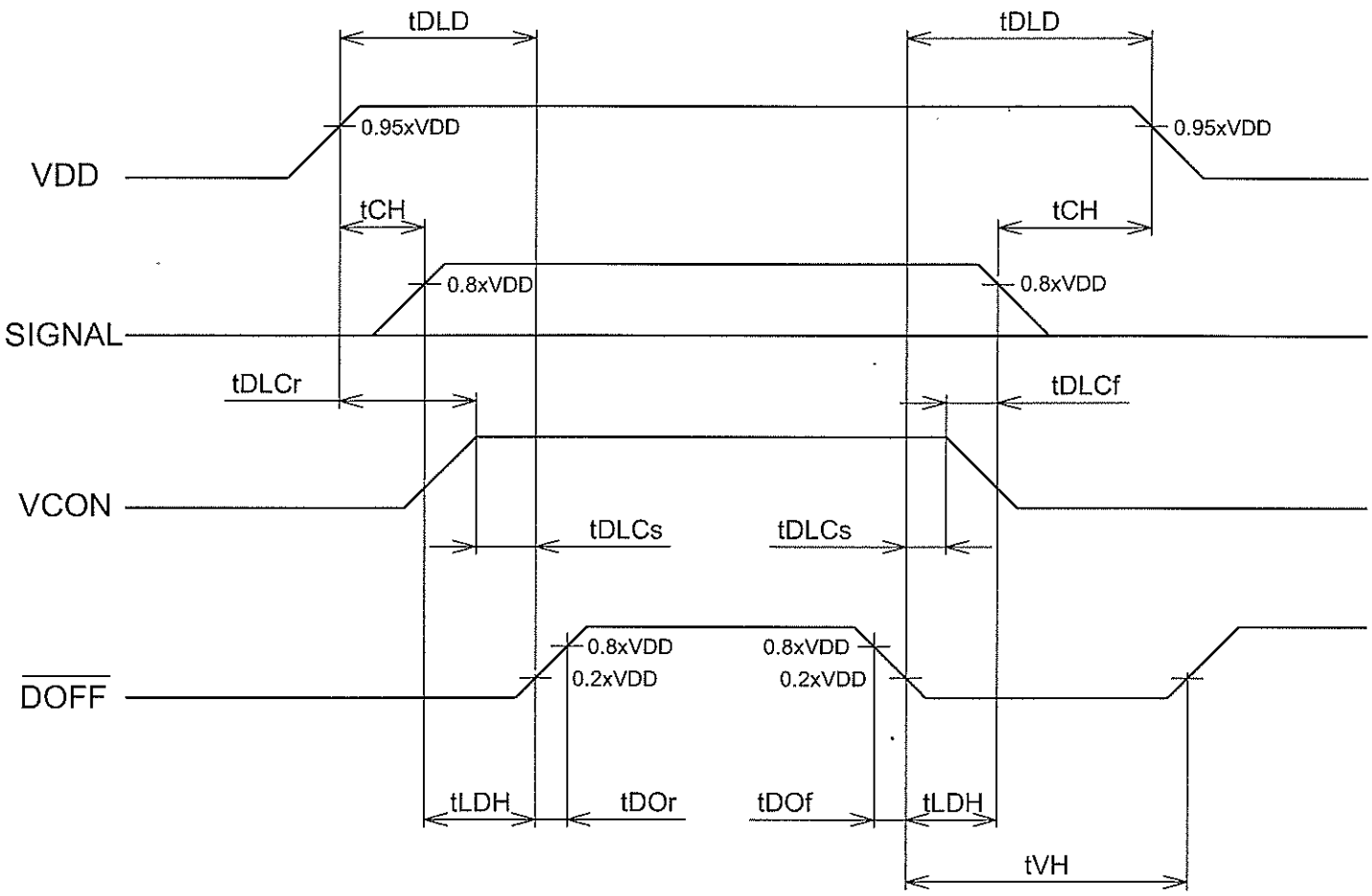
8.2 TIMING CHARACTERISTICS

VDD=3.3±0.15V , VSS=0V , VCON=0.8~2.8V , Ta=0℃~+60℃

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
CL1 Pulse width "H"	tWHCL1	100	—	—	ns
CL2 cycle time	tCYC	60	—	—	ns
CL2 Pulse width	tWCL2	30	—	—	ns
CL1 set up time	tSCL1	40	—	—	ns
CL1 hold time	tHCL1	80	—	—	ns
Clock rise fall time	tr , tf	—	—	30	ns
Data set up time	tDSU	20	—	—	ns
Data hold time	tDH	20	—	—	ns
"FLM" set up time	tFS	100	—	—	ns
"FLM hold time	tFH	50	—	—	ns



8.3 POWER ON/OFF SEQUENCE



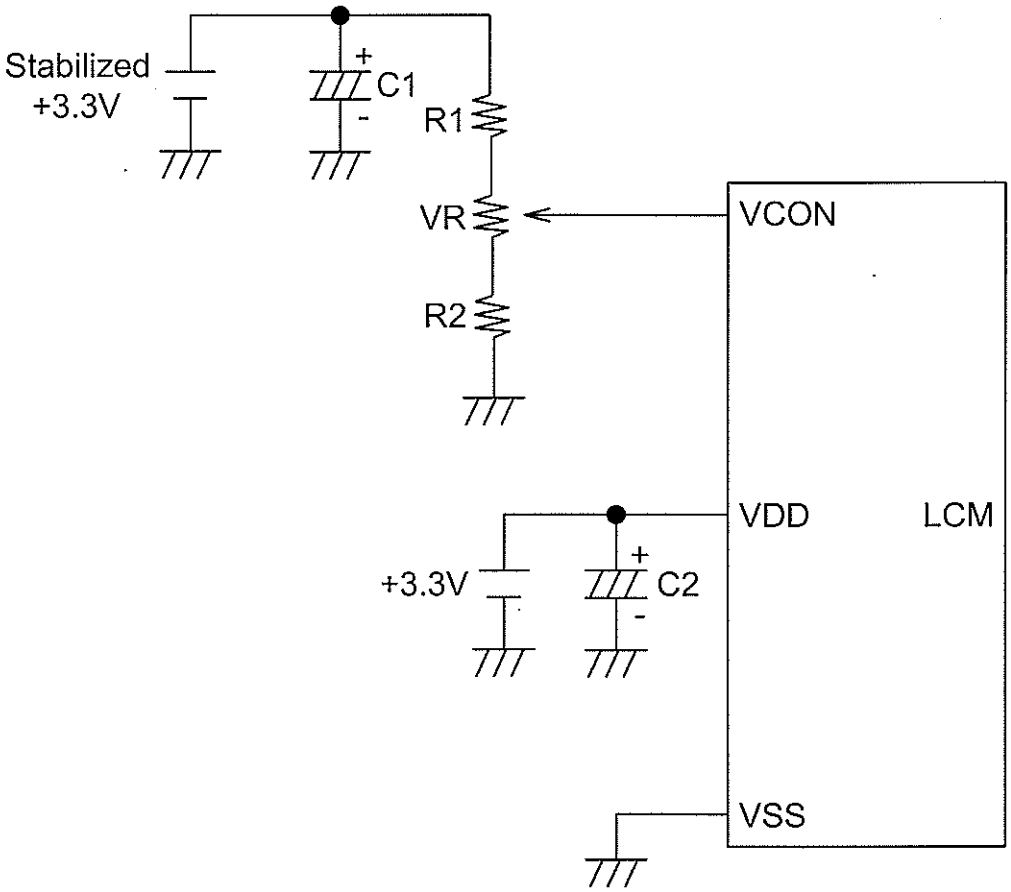
SYMBOL	MIN.	MAX.	UNIT	COMMENT
tDLD	200	—	ms	(Note 1) (Note 2)
tCH	0	—	ms	
tLDH	20	—	ms	
tDOr	—	100	ns	
tDOf	—	100	ns	
tDLCr	20	—	ms	
tDLCf	0	—	ms	
tDLCs	20	—	ms	
tVH	200	—	ms	

Note 1 : Please keep the specified sequence because wrong sequence may cause permanent damage to the LCD panel.

Note 2 : HITACHI recommends you to use $\overline{\text{DOFF}}$ function.
Display quality may deteriorate if you don't use $\overline{\text{DOFF}}$ function.

8.4 POWER SUPPLY FOR LCM

Example



8.5 INPUT DATA ALLOCATION TABLE

Data Signal	D7	D6	D5	D4	D3	D2	D1	D0	D7	D6	D5	D4	--------	D4	D3	D2	D1	D0
Y / X	1	2	3	4	5	6	7	8	9	10	11	12		956	957	958	959	960
1	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
2	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
3	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
4	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
5	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
⋮																		
138	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
139	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
140	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
141	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
142	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
143	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
144	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
145	R	G	B	R	G	B	R	G	B	R	G	B	--------	G	B	R	G	B
⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	--------	⋮	⋮	⋮	⋮	⋮
238	R	G	B	R	G	B	R	G	B	R	G	B		G	B	R	G	B
239	R	G	B	R	G	B	R	G	B	R	G	B		G	B	R	G	B
240	R	G	B	R	G	B	R	G	B	R	G	B		G	B	R	G	B

R : RED
G : GREEN
B : BLUE

8.6 INTERNAL PIN CONNECTION

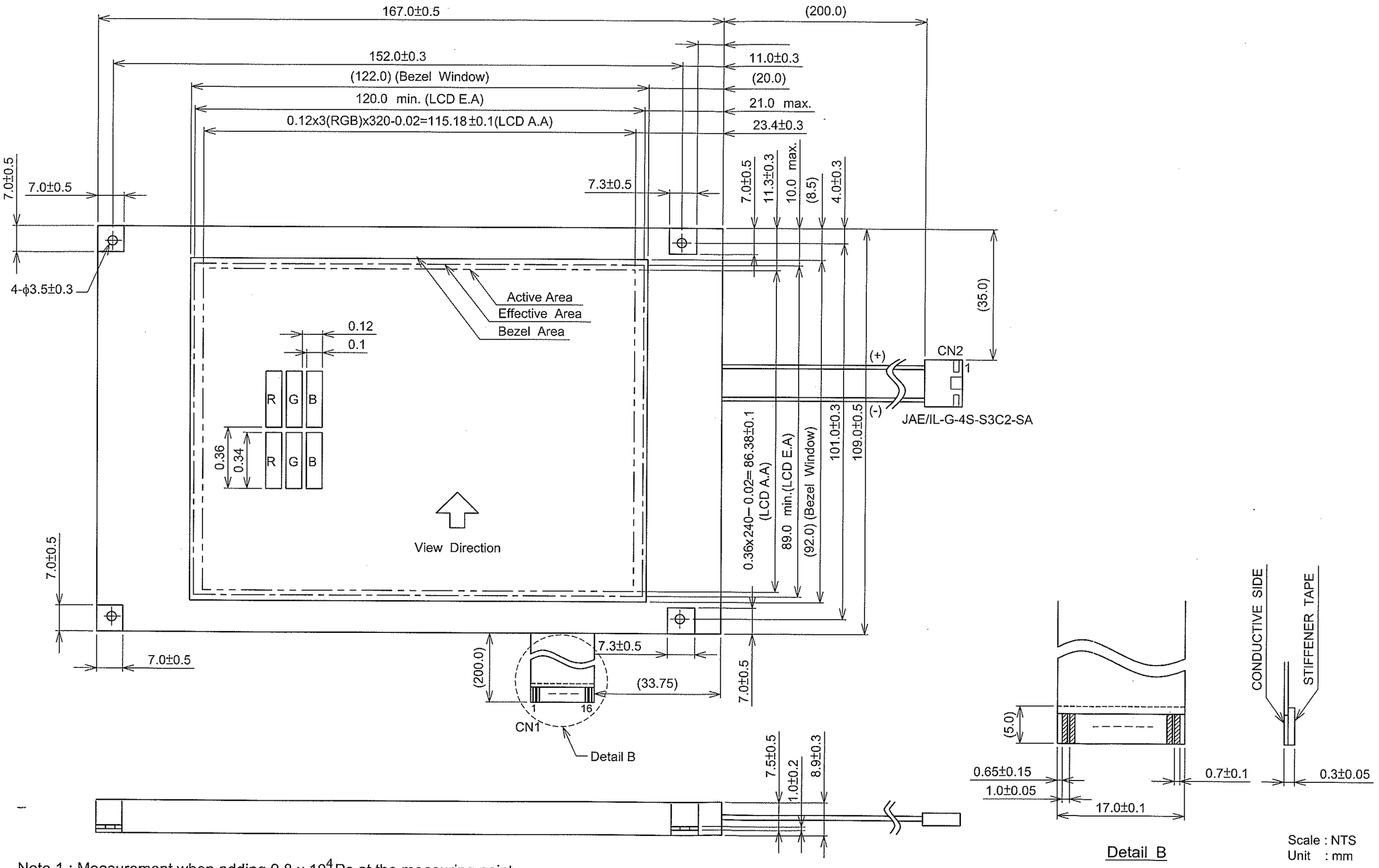
CN1 FFC : Pitch 1.0mm 16pins

PIN No.	SIGNAL	LEVEL	FUNCTION
1	FLM	H	First Line Marker
2	CL1	H→L	Data Latch
3	CL2	H→L	Data Shift
4	$\overline{\text{DOFF}}$	H/L	H : ON , L : OFF
5	VDD	—	Power Supply for Logic
6	VSS	—	GND
7	VCON	—	Contrast Adjust
8	D0	H/L	Display Data
9	D1		
10	D2		
11	D3		
12	D4		
13	D5		
14	D6		
15	D7		
16	VSS	—	GND

CN2 : JAE / IL - G - 4S - S3C2-SA

PIN No.	SIGNAL	LEVEL	FUNCTION
1	VLED(+)	—	Power Supply for LED
2	N.C	—	—
3	N.C	—	—
4	VLED(-)	—	LED GND

9.OUTLINE DIMENSIONS



Scale : NTS
Unit : mm

Note 1 : Measurement when adding 9.8 x 10^4 Pa at the measuring point.

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10. APPEARANCE STANDARD

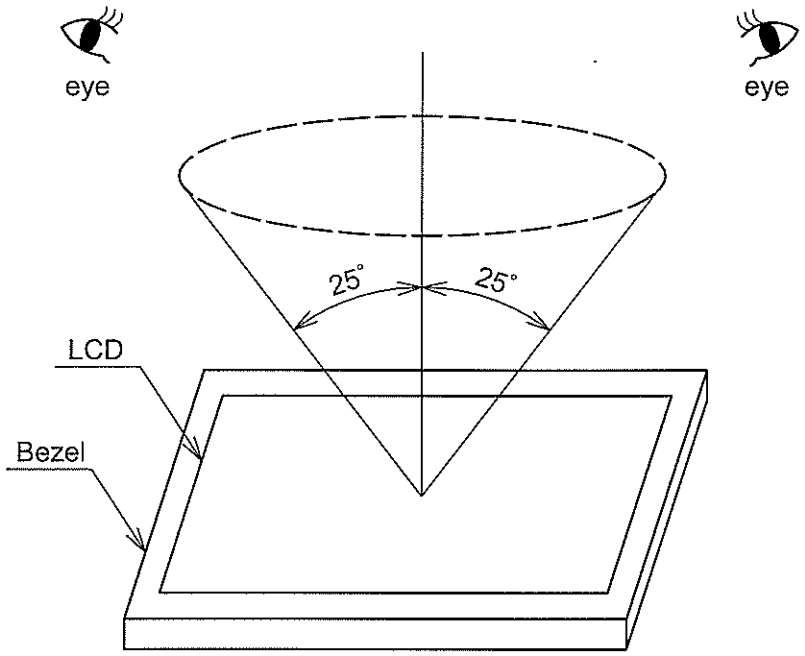
10.1 APPEARANCE INSPECTION CONDITION

Visual inspecton should be done under the following condition.

(1) The inspection should be done in a dark room.

(2) The distance between eyes of an inspector and the LCD module is 25cm.

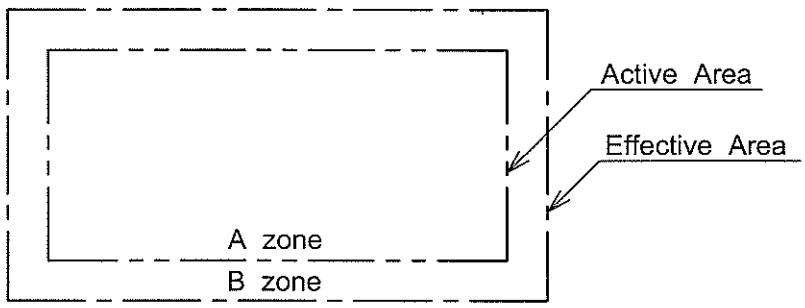
(3) The viewing zone is shown the figure.
Viewing angle $\leqq 25^{\circ}$.



10.2 DEFINITION OF ZONE

A zone : Within the active area line specified at page 9-1/1 of this document.

B zone : Area between the effective area line and the active area line specified at page 9-1/1 of this document.



10.3 APPEARANCE INSPECTION CONDITION

(1) LCD APPEARANCE

＊: If the problem related to this section occures about this item, the responsible persons of both party (Customer and HITACHI) will discuss the matter in detail.

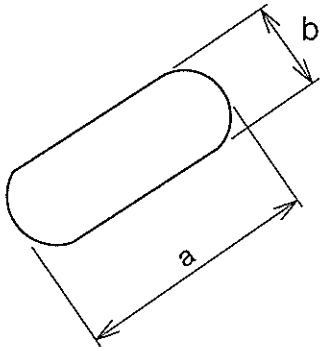
No.	ITEM	CRITERIA			A	B
LCD	Scratches	Distinguished one is not acceptable (to be judged by HITACHI SRANDARD)			＊	—
	Dent	Same as above			＊	—
	Wrinkles in Polarizer	Same as above			＊	—
	Bubbles	Average Diameter D (mm)	Maximum Number Acceptable		○	—
		D≦0.2	ignored			
		0.2＜D≦0.3	12			
		0.3＜D≦0.5	3			
		0.5＜D	none			
	Stains, Foreign Materials, Dark Spot	Filamentous (Line shape)			○	＊
		Length L(mm)	Width W(mm)	Maximum Number Acceptable		
		L≦2.0	W≦0.03	ignored		
		L≦3.0	0.03＜W≦0.05	6		
		L≦2.5	0.05＜W≦0.1	1		
		Round (Dot shape)			○	＊
		Average Diameter D(mm)	Maximum Number Acceptable	Minimum Space		
		D＜0.2	ignored	—		
		0.2≦D＜0.3	10	10 mm		
		0.3≦D＜0.4	5	30 mm		
		0.4≦D	none	—		
		The total number	Filamentous+Round=10			
		Those wiped out easily are acceptable				
	Color Tone	To be judged by HITACHI STANDARD			○	—
	Color Uniformity	Same as above			○	—

No.	ITEM	CRITERIA				A	B
LCD	Contrast Irregularity (Spot)	Average Diameter D(mm)	Contrast	Maximum Number Acceptable	Minimum Space	○	—
		D≦0.25	To be Judged by HITACHI	ignored	—		
		0.25＜D≦0.35		10	20 mm		
		0.35＜D≦0.5		4	20 mm		
		0.5＜D≦0.7		3	50 mm		
		0.7＜D		none	—		
	Contrast Irregularity (Line) (A pair of scratches)	Width W (mm)	Length L (mm)	Maximum Number Acceptable	Minimum Space	○	—
		W≦0.25	L≦1.2	2	20 mm		
		W≦0.2	L≦1.5	3	20 mm		
		W≦0.15	L≦2.0	3	20 mm		
		W≦0.1	L≦3.0	4	20 mm		
		The whole number		6			
		To be judged by HITACHI STANDARD				○	—

(2) LED BACKLIGHT APPEARANCE

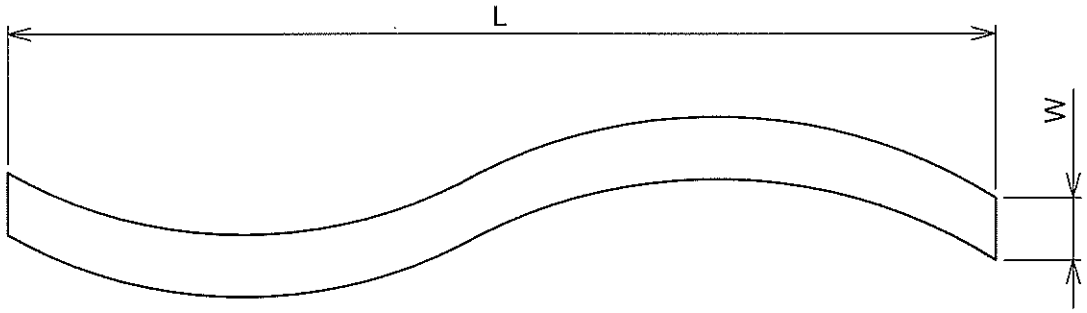
No.	ITEM	CRITERIA			A	B
LED BACKLIGHT	Dark Spots White Spots Foreign Materials (Spot)	Average Diameter D(mm)	Maximum Number Acceptable		○	—
		D≦0.4	ignored			
		0.4＜D	none			
	Foreign Materials (Line)	Width W (mm)	Length L (mm)	Maximum Number Acceptable	○	—
		W≦0.2	L≦2.5	1		
			2.5＜L	none		
		0.2＜W	—	none		
	Scratches	Width W (mm)	Length L (mm)	Maximum Number Acceptable	○	—
		W≦0.1	—	ignored		
		0.1＜W≦0.2	L≦11.0	1		
			11.0＜L	none		
		0.2＜W	—	none		

Note 1 : Definition of average diameter (D)



$\frac{a+b}{2}$ = D.....Average Diameter

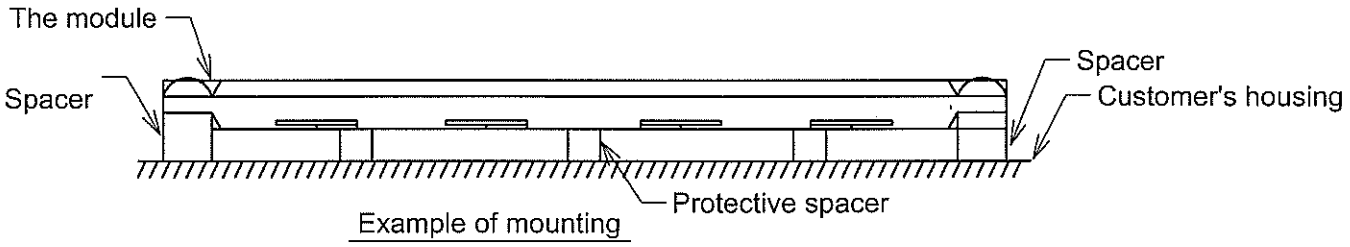
Note 2 : Definition of length (L) and width (W)



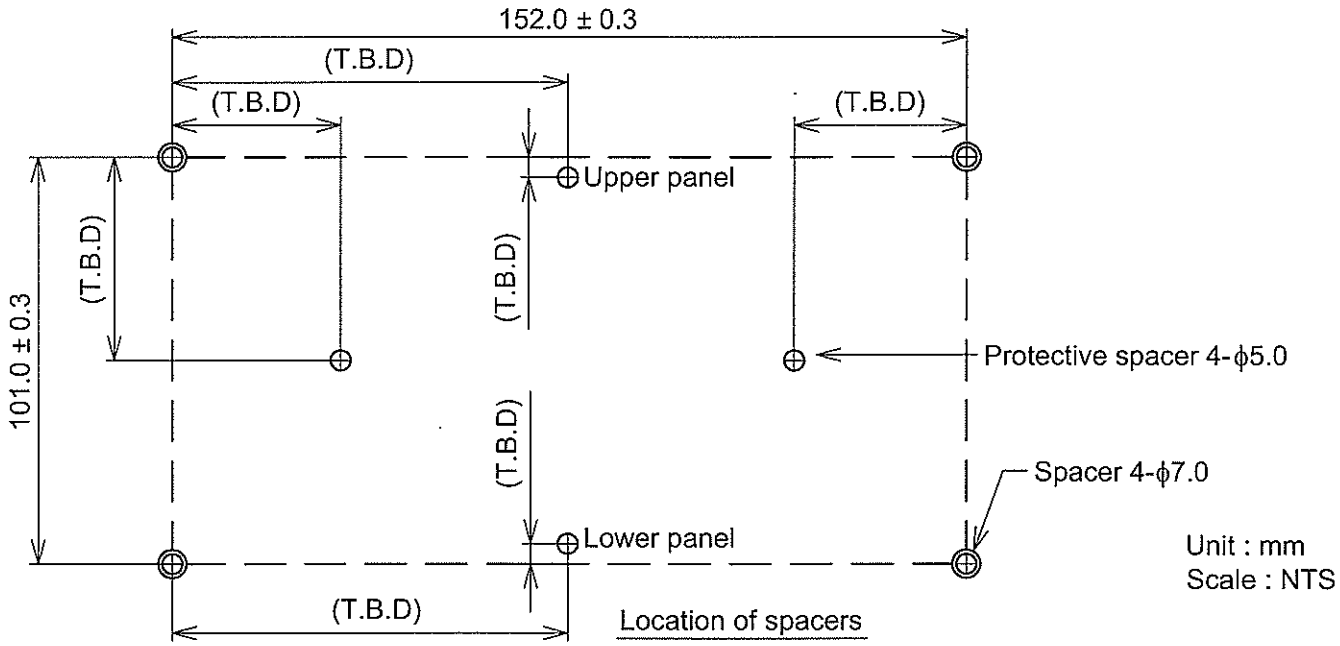
11. PRECAUTION IN DESIGN

11.1 MOUNTING PRECAUTION

Please mount the LCD module by using mounting holes provided. While mounting please pay attention to the followings.



Example of mounting



Location of spacers

(1) To prevent the module cove from being pressed, the distance between the module and the fitting plate, which means the length of the spacers, should be shorter than 1.0mm.

(2) The protective spacers are recommend in order to protect the module from shock.

11.2 PRECAUTIONS AGAINST ELECTROSTATIC DISCHARGE

As this module contains C-MOS LSIs, it is not strong against electrostatic discharge. Make certain that the operator's body is connected to the ground through a list band, etc. And don't touch I/F pins directly.

11.3 POWER ON SEQUENCE

Input signals should not be applied to LCD module before power supply voltage is applied and reaches to specified voltage (3.3±0.15V). If the above sequence is not kept, C-MOS LSIs of LCD module may be damaged due to latch up phenomenon.

11.4 HANDLING PRECAUTIONS

(1) Since the polarizer on the top, and the aluminum plate on the bottom tend to be easily damaged, the should be with full care so as not to get them touched, pushed or rubbed by a piece on glass, tweezers and anything else which are hander a pencil lead 3H.

(2) As the adhesives used for adhering upper/lower polarizers and aluminum plate are made of organic substances which will be deteriorated by a chemical reaction with such chemicals as acetone, tuluene, ethanole and isopropylalcohol. The following are recommended for use :
normal hexane.
Please contact with us when it is necessary for you to use chemicals other than the above.

(3) Lightly wipe to clean the dirty surface with absorbent cotton or other soft material like chamois, soaked in the recommended chemicals without scrubbing it hardly. Always wipe the surface horizontally or vertically. Never give a wipe in a circle. To prevent the display surface from damage and keep the appearance in good state, it is sufficient, in general, to wipe it with absorbent cotton.

(4) Immediately wipe off saliva or water drop attached on the display area because it may cause deformation or faded color.

(5) Fogy dew deposited on the surface may cause a damage, stain or dirt to the polarizer. When you need to take out the LCD module from some place at low temperature for test, etc. It is required to be warmed them up to temperature higher than room temperature before taking them out.

(6) Touching the display area or I/F pins with bare hands or contamilnating them are prohibited, because the stain on the display area and poor insulation between terminals are often caused by being touched with bare hands.
(Some cosmetics are detrimental to polarizers.)

(7) In general, the glass is fragile so that, especially on its periphery, tends to be cracked or chipped in handling. Please not give the LCD module sharp shocks by falling, etc.

(8) Maximum pressure to the surface must be less than 1.96×10^4 Pa. And if the pressure area is less than $1cm^2$, maximum pressure must be less than 1.96N.

(9) Since the metal width is narrow on these locations (see page 9-1/1), please careful with handling.

(10) Top sheets shall be cleaned gently using a soft cloth such as those used for glasses. Hard wiping accumulated dust will leave scars on the surface even using a cloth.

11.5 OPERATION PRECAUTION

(1) Using a LCM module beyond its maximum ratings may result in its permanent destruction. LCM module's should usually be used under recommended operating conditions shown in chapter 5. Exceeding any of these conditions may adversely affect its reliability.

(2) Response time will be extremely delayed at lower temperature than the specified operating temperature range and on the other hand LCD's shows dark blue at higher temperature.
However those phenomena do not main defects of the LCD module. Those phenomena will disappear in the specified operating temperature range.

(3) If the display area is pushed hard during operation, some display patterns will be abnormally display.

(4) A slight dew depositing on terminals may cause electrochemical reaction which leads to terminal open circuit. Please operate the LCD module under the relative condition of 40℃ 85%RH.

(5) Since STN-LCD is sensitive for heat please consider the heat prodession from any heat sources like inverter , DC/DC converter , CPU and so on.

11.6 STORAGE

In case of storing LCD module for a long period of time (for instance, for years) for the purpose of replacement use, the following precautions necessary.

(1) Store the LCD modules in a dark place, do not expose them to sunlight or ultraviolet rays.
(2) Keep the temperature between 10℃ and 35℃ at normal humidity.
(3) Store the LCD modules in the container which is used for shipping from us.
(4) No articles shall be left on the surfacae over an extended period of time.
(5) Storing with no touch on polarizer surface by anything else.(It is recommended to store them as they have been contained in the inner container at the time of delivery from us.)

11.7 SAFETY

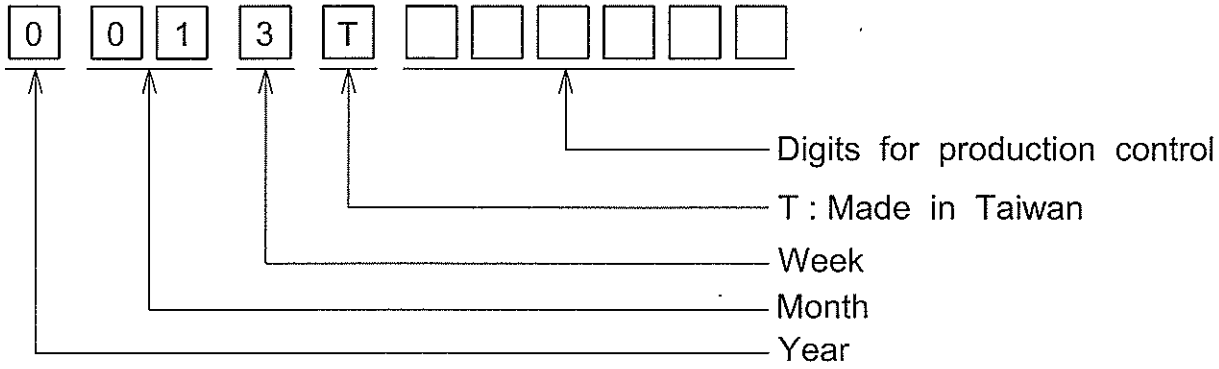
(1) It is recommendable to crash damaged or unnecessary LCDs into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol , which should be urned up later.

(2) When any liquid leaked out of a damaged gless cell comes in contact with your hands , please wash it off well with soap and water.

12. DESIGNATION OF LOT MARK

12.1 LOT MARK

Lot mark is consisted of 4 digits for production lot and 6 digits for production control.



Year	Figure in lot mark
2010	0
2011	1
2012	2
2013	3
2014	4

Month	Figure in lot mark	Month	Figure in lot mark
Jan.	01	Jul.	07
Feb.	02	Aug.	08
Mar.	03	Sep.	09
Apr.	04	Oct.	10
May	05	Nov.	11
Jun.	06	Dec.	12

Week (day in calendar)	Figure in lot mark
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

12.2 REVISION

REV No.	ITEM	Note
A	-	-
B	Operating Life (40,000h)	PCN0625
C	DC-DC converter with Resin coating	PCN0736
D	New DC-DC converter	PCN0758
E	New color filter	PCN0772 , PCN0783

12.3 LOCATION OF LOT MARK

On the back side of LCM.

13. PRECAUTION FOR USE

(1) A limit sample should be provided by the both parities on an occasion when the both parties agree to its necessity.
Judgement by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

(2) On the following occasions, the handling of the problem should be decided through discussion and agreement between responsible persons of the both parties.
(1) When a question is arisen in the specifications.
(2) When a new problem is arisen which is not specified in this specifications.
(3) When an inspection specifications change or operating condition change by customer is reported to HITACHI, and some problem is arisen in the specification due to the change.
(4) Whe a new peoblem is arisen at the customer's operating set for sample evaluation.

(3) Regarding the treatment for maintenance and repairing, bothl parties will discuss it in six months later after latest delivery of this product.

The precaution that sould be observed when handling LCM have been explained above.
If any points are unclear or if you have any requests, please contact with HITACHI.