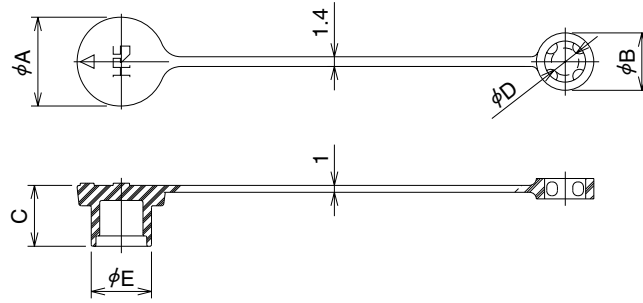


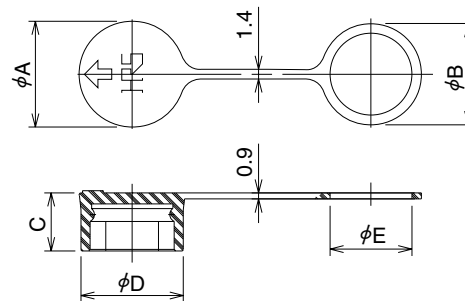
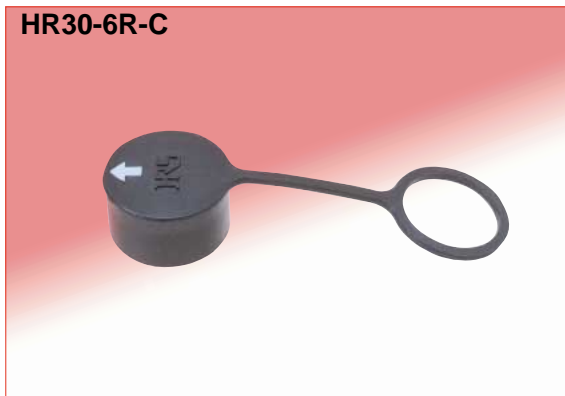
■ Caps

● For Plugs



Part Number	CL No.	Applicable connector	A	B	C	D	E	Weight	RoHS
HR30-6P-C(71)	130-3000-7-71	HR30-6P-3S(71)	13	8.4	8.9	4	8.8	1g	YES
		HR30-6P-6S(71)							
		HR30-6P-6P(71)							
		HR30-6PA-3S(71)							
		HR30-6PA-6S(71)							
HR30-6PA-6P(71)									
HR30-7P-C(71)	130-3004-8-71	HR30-7P-10SC(71)	16	10.4	10.5	6	11.4	2g	
		HR30-7P-12S(71)							
		HR30-7P-12SC(71)							
HR30-8P-C(71)	130-3003-5-71	HR30-8P-12P(71)	16	10.4	10.5	6	11.4	2g	
		HR30-8P-12PC(71)							

● For Receptacle

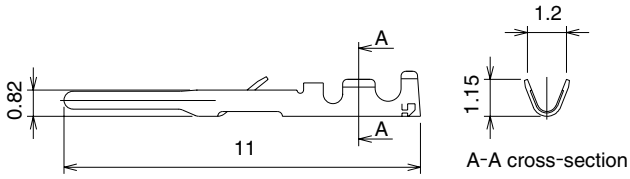


Part Number	CL No.	Applicable connector	A	B	C	D	E	Weight	RoHS
HR30-6R-C(71)	130-3001-0-71	HR30-6R-3P(71)	12.6	11.8	7.5	12.1	9.1	1g	YES
		HR30-6R-6P(71)							
		HR30-6R-6PD(71)							
		HR30-6R-6S(71)							
		HR30-6R-6SD(71)							
HR30-7R-C(71)	130-3002-2-71	HR30-7R-10PC(71)	15.5	14.8	8.5	15	12.1	1g	
		HR30-7R-12P(71)							
		HR30-7R-12PC(71)							
		HR30-7R-12PD(71)							
		HR30-8R-12S(71)							
		HR30-8R-12SC(71)							
HR30-8R-12SD(71)									

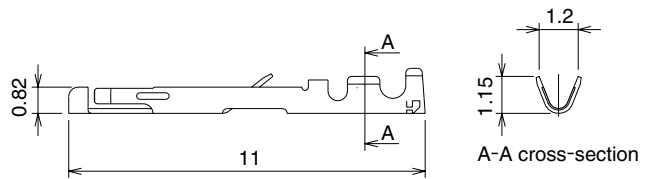
Note : When using these caps, do not use the gasket that is normally supplied with the receptacle. The "B" diameter end of the receptacle cap will serve as the gasket.

■ Crimp Contacts

Male contact



Female contact

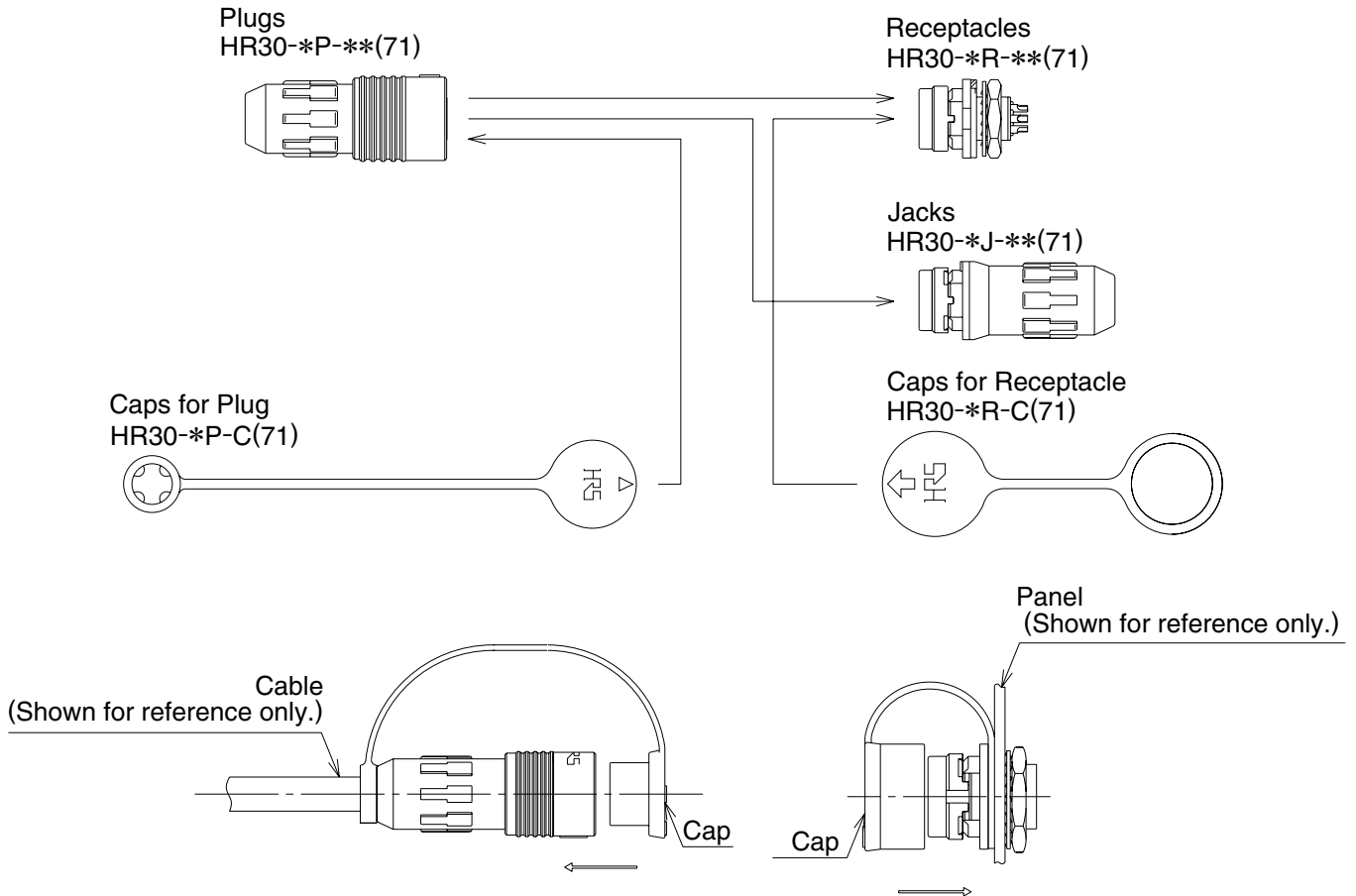


Part Number	CL No.	Packaging type	Weight	RoHS
HR30-PC-111	130-0022-3	100pcs/bag	0.03g/1per pin	YES
HR30-PC-211	130-0016-0	10,000pcs/reel	0.03g/1per pin	

Part Number	CL No.	Packaging type	Weight	RoHS
HR30-SC-111	130-0023-6	100pcs/bag	0.03g/1 pin	YES
HR30-SC-211	130-0017-3	10,000pcs/reel	0.03g/1 pin	

Note : Use wire size AWG 26 to 30 with a jacket diameter of 1 mm max.

◆ Connecting Combinations



Note 1 : When selecting connectors, take into account the shell size, contact count and gender of the contacts.

Note 2 : When using the protective caps for the receptacles, do not use the gaskets normally supplied with the receptacle. Protective caps must be fully inserted to assure specified IP67 water and dust protection.

◆Applicable Fixtures

●Solder termination fixture

Part Number	CL No.	Applicable Connectors
HR30-6P-3S-T01	150-0220-1	HR30-6P-3S(71) HR30-6PA-3S(71)
HR30-6P-6S-T01	150-0214-9	HR30-6P-6S(71) HR30-6PA-6S(71)
HR30-6P-6P-T01	150-0221-4	HR30-6P-6P(71) HR30-6PA-6P(71)
HR30-7P-10SC-T01	150-0228-3	HR30-7P-10SC(71)
HR30-7P-12SC-T01	150-0223-0	HR30-7P-12S(71) HR30-7P-12SC(71)
HR30-8P-12PC-T01	150-0227-0	HR30-8P-12P(71) HR30-8P-12PC(71)
HR30-6R-3P-T01	150-0225-5	HR30-6R-3P(71)
HR30-6R-6P-T01	150-0218-0	HR30-6R-6P(71) HR30-6J-6P(71) HR30-6JA-6P(71)
HR30-6R-6S-T01	150-0222-7	HR30-6R-6S(71)
HR30-7J-10PC-T01	150-0231-8	HR30-7J-10PC(71)
HR30-7J-12PC-T01	150-0230-5	HR30-7J-12PC(71)
HR30-8J-12SC-T01	150-0226-8	HR30-8J-12SC(71)

Note : The back shell tightening collar is used to tighten the back shell to the specified torque.
 Refer to assembly procedures.

●Tightening collar for back shell

Part Number	CL No.	Applicable Connectors
HR30-6P-T02	150-0216-4	3 and 6 pos.
HR30-8P-T02	150-0224-2	10 and 12 pos.

Note: The back shell tightening collar is used to tighten the back shell to specified torque.
 Refer to assembly procedures.



■Applicable Tools

Type	Description	Part Number	CL No.	Applicable contact	Applicable wire
Manual	Manual crimping tool	HT-102/HR30-1	150-0229-6	HR30-SC-111	AWG#26~#30
				HR30-PC-111	
Automatic	Automatic crimping machine	CM-105	901-0005-4	—	—
	Applicator	AP105-HR30-1	901-2015-9	HR30-SC-211 HR30-PC-211	AWG#26~#30
Extraction tool		HR30-TP	150-0219-2	HR30-SC-111	—
				HR30-SC-211	—
				HR30-PC-111	—
				HR30-PC-211	—



Manual contact crimping tool HT-102/HR30-1

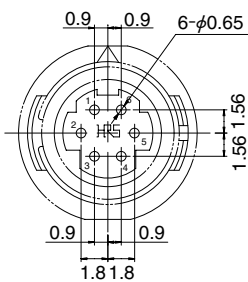


Automatic contact crimping machine CM-105

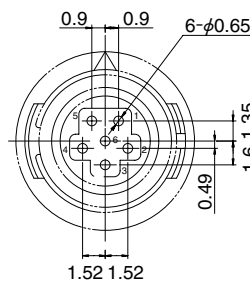


Contact extraction tool HR30-TP

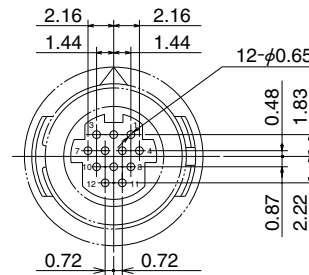
◆Receptacle, Board Mounting Through Hole Pattern



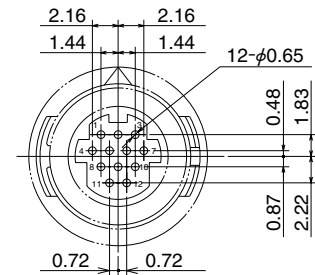
6R-6PD



6R-6SD



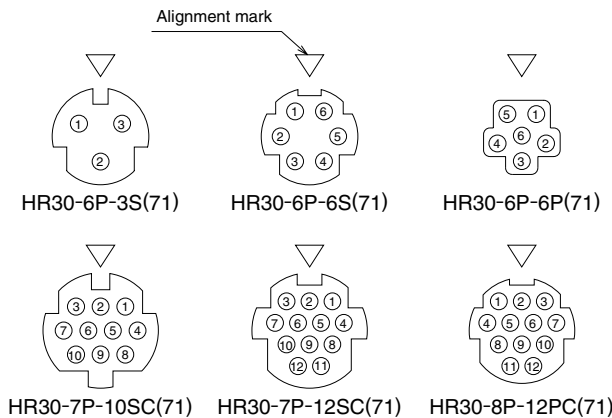
7R-12PD



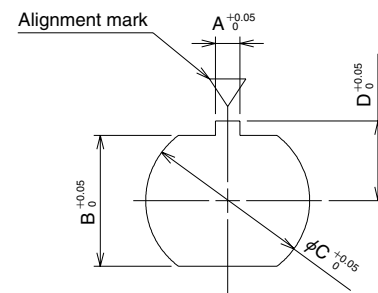
8R-12SD

- Notes
- 1.The receptacle through hole configuration depicts a view from the mating side of the connector.
 - 2.The recommended board maximum thickness :1.2 mm.
 - 3.Tolerance of +0.03 mm is recommended for the plated through hole location.
Tolerance of +0.02 mm is recommended for the plated through hole diameter.

◆Contact Position Arrangement



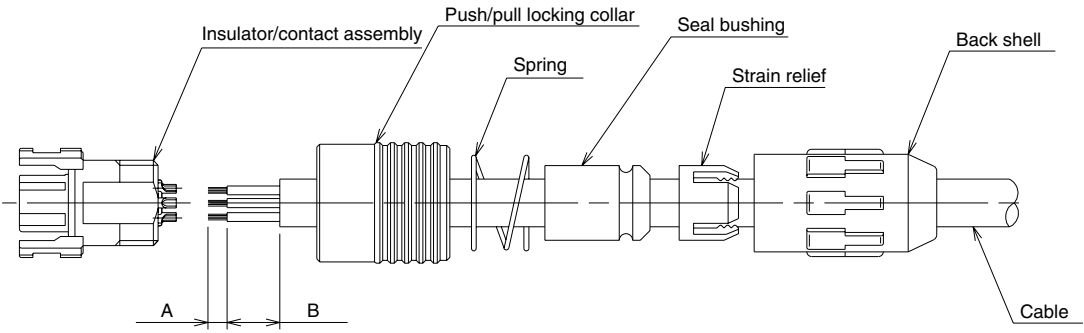
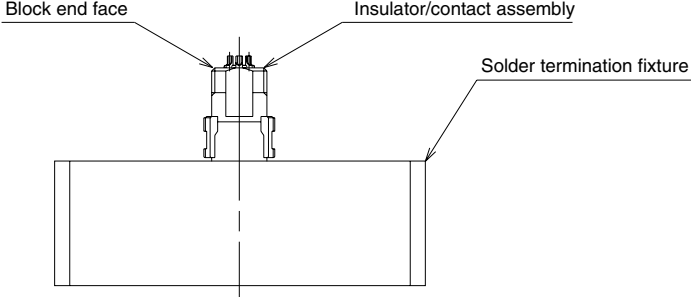
◆Panel Cutout

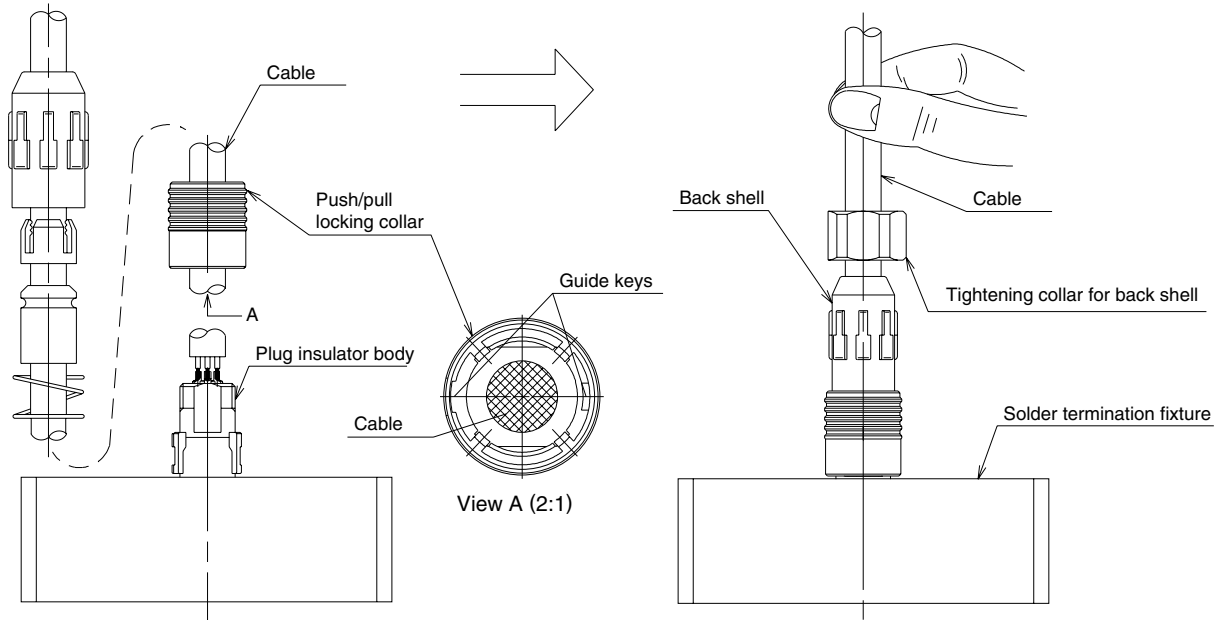


	A	B	C	D	Panel Thickness
3,6 pos	1.25	6.45	8.05	3.95	0.7~2
10,12 pos	1.35	9.25	11.05	5.45	0.7~3

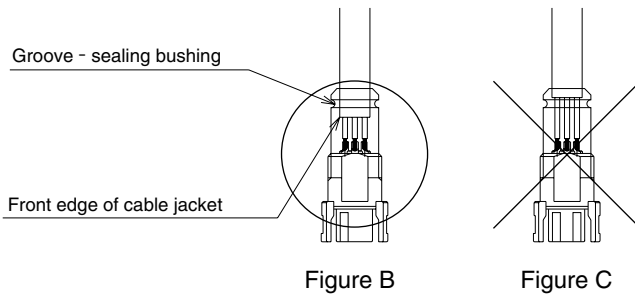
- Notes
- 1.The contact configuration depicts a view from the wiring side.
 2. Mounting to the panel is accomplished by tightening the hexagonal nut from the rear side of the panel.

◆ Assembly Procedures

Plug Assembly Sequence														
1		<table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr style="background-color: #f4b084;"> <th style="width: 60%;"></th> <th style="width: 20%; text-align: center;">A</th> <th style="width: 20%; text-align: center;">B</th> </tr> </thead> <tbody> <tr> <td>Solder type : 3 and 6 pos.</td> <td style="text-align: center;">2 mm</td> <td style="text-align: center;">5.5 mm max.</td> </tr> <tr> <td>Solder type : 12 pos.</td> <td style="text-align: center;">2 mm</td> <td style="text-align: center;">10 mm max.</td> </tr> <tr> <td>Crimp type : 10 and 12 pos.</td> <td style="text-align: center;">$2_{-0.5}^0$ mm</td> <td style="text-align: center;">15 to 20 mm</td> </tr> </tbody> </table>		A	B	Solder type : 3 and 6 pos.	2 mm	5.5 mm max.	Solder type : 12 pos.	2 mm	10 mm max.	Crimp type : 10 and 12 pos.	$2_{-0.5}^0$ mm	15 to 20 mm
	A	B												
Solder type : 3 and 6 pos.	2 mm	5.5 mm max.												
Solder type : 12 pos.	2 mm	10 mm max.												
Crimp type : 10 and 12 pos.	$2_{-0.5}^0$ mm	15 to 20 mm												
Thread the back shell, strain relief, seal bushing, spring and push/pull locking collar over the cable as shown above.														
2		<p>Solder type</p> <ol style="list-style-type: none"> 1. Pre-solder the exposed cable conductors (dia. A). The diameter of the pre-soldered conductors should not exceed 0.7 mm for 6 contact plug and 1.0 mm for 3 contact plug. 2. Insert the insulator body over the applicable solder termination fixture. 3. Insert the pre-soldered conductors in the contact soldering pot and solder them in place. Soldering iron temperature should be $280 \pm 10^\circ\text{C}$ applied for 3-4 second. <p>Crimp type</p> <ol style="list-style-type: none"> 1. Crimp the applicable contact to the stripped conductor. Use correct crimp tools. Verify the dimensions and crimp configuration. 2. Insert the contact into the appropriate opening in the insulator body. 3. Verify fully seated position by applying a slight pull force on the conductor. The contact should remain in place. Re-insert if not seated. 												



3

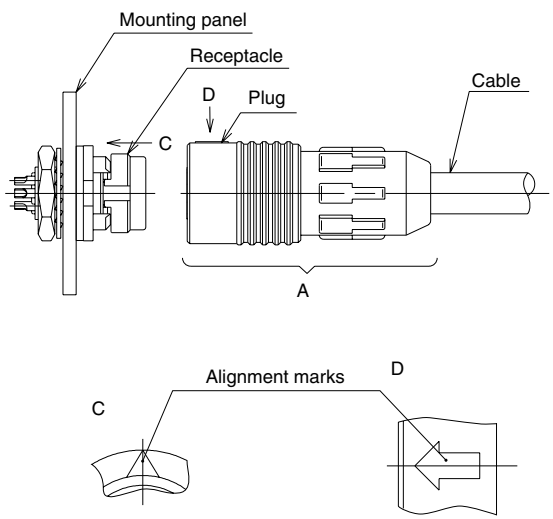
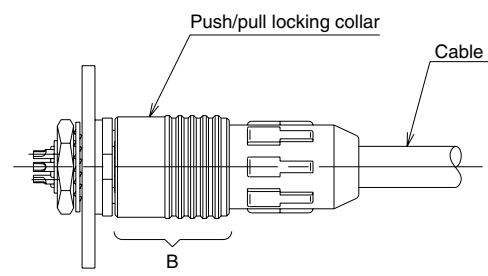


Connector	Back shell tightening collar size	Torque
3 and 6 Pos.	16 mm	0.5N·m
10 and 12 Pos.	18 mm	0.5N·m

1. To prevent accidental loosening of the back shell it is recommended that a small amount of primer (Loctite® 7649) and adhesive (Loctite® 271) be applied to the threads of the insulator body before proceeding.
2. Keeping the terminated insulator body on the fixture, re-assembly the plug in order shown.
4. Using the correct back-tightening collar tighten the back shell to the specified torque.
When tightening the collar make sure that the cable will NOT turn.
5. Remove the assembly from the fixture.

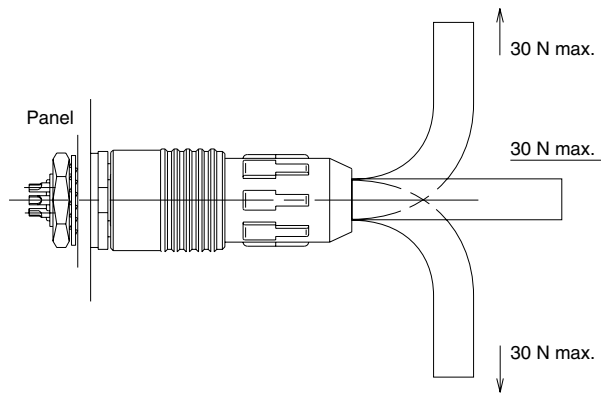
Note: Loctite is a registered trademark of the Henkel Loctite Corporation.

◆ General usage notes

1. Mating	2. Un-mating
	
<p>When mounting, smooth mating will be achieved by holding plug in any are "A" and aligning the arrow of the plug with that of the receptacle ,then pushing the plug straight in.</p>	<p>When removing the plug from its connected condition, hold the plug by push/pull locking collar (area "B") and pull straight off.</p>

◆ Precautions

1. Do NOT apply force in excess of 30N in the directions shown below.



2. To maintain the water/dust protection performance and the cable clamp force, use a cable that is within the range of applicable cable diameter.
3. Consult HRS representative when using different cables.



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