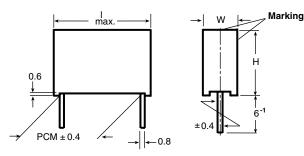


**Vishay Roederstein** 

# DC Film Capacitor MKT Radial Potted Type

Dimensions in millimeters



#### MAIN APPLICATIONS

Blocking, bypassing, filtering, timing, coupling and decoupling circuits, interference suppression in low voltage applications. High temperature operations. Automotive applications

#### **REFERENCE STANDARDS**

IEC 60384-2

#### MARKING

C-value; tolerance; rated voltage; manufaturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week

#### DIELECTRIC

Polyester film

#### ELECTRODES

Metallized

### CONSTRUCTION

Mono and series construction

#### **RATED (DC )VOLTAGE**

63 V, 100 V, 250 V, 400 V, 630 V, 1000 V

#### RATED (AC )VOLTAGE

40 V, 63 V, 160 V, 200 V, 220 V

#### **FEATURES**

10 mm to 27.5 mm lead pitch. Supplied loose in box, taped on reel RoHS compliant

#### ENCAPSULATION



RoHS

COMPLIANT

# Plastic case,epoxy resin sealed, flame retardant UL-class 94 V-0

#### CLIMATIC TESTING CLASS ACC. TO IEC 60068-1

55/125/56

# CAPACITANCE RANGE (E12 SERIES) 1000 pF to 15 $\mu$ F

#### CAPACITANCE TOLERANCE

20 %, ± 10 %, ± 5 %

#### LEADS

Tinned wire

#### MAXIMUM APPLICATION TEMPERATURE

125 °C

# MAXIMUM OPERATING TEMPERATURE FOR LIMITED TIME

150 °C at 0.3  $U_R$  for maximum 200 h

#### RELIABILITY

Operational life > 300 000 h (40 °C/0.5 x U<sub>R</sub>) Failure rate < 2 FIT (40 °C/0.5 x U<sub>R</sub>)

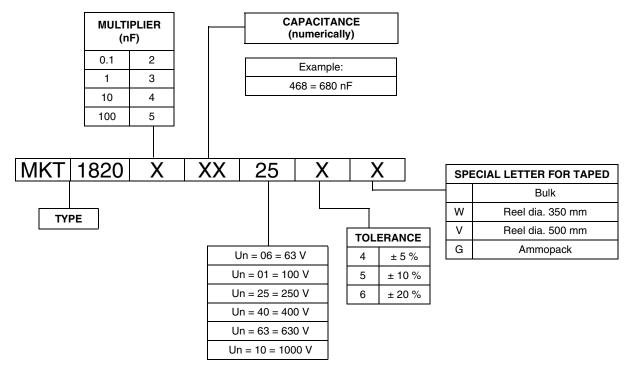
#### **DETAIL SPECIFICATION**

For detailed data and test reqirements contact: dc-film@vishay.com

## DC Film Capacitor MKT Radial Potted Type



### **COMPOSITION OF CATALOG NUMBER**



#### Note

For detailed tape specifications refer to "Packaging Information" www.vishay.com/docs?28139 or end of catalog

#### SPECIFIC REFERENCE DATA

	DESCF		VALUE				
Tangent of loss ar	ngle:		at 1 kHz	at 10 kHz	at 100 kHz		
C x 0.1 μF				80 x 10 <sup>-4</sup>	150 x 10 <sup>-4</sup>	250 x 10 <sup>-4</sup>	
$0.1~\mu F \leq C~x~1.0~\mu$	۱F			80 x 10 <sup>-4</sup>	150 x 10 <sup>-4</sup>	-	
$C \geq 1.0 \ \mu F$				100 x 10 <sup>-4</sup>	-	-	
Pitch			Maximum pulse rise	e time (dU/dt) <sub>R</sub> [V/μs]			
(mm)	63 Vdc	100 Vdc	250 Vdc	400 Vdc	630 Vdc	1000 Vdc	
10	12	18	36	52	70	260	
15	8	10	20	32	66	130	
22.5	5	6	12	18	38	68	
27.5	-	5	10	14	28	50	
	If the maximum p	ulse voltage is less th	han the rated voltage	higher dU/dt values	can be permitted.		
R between leads,	for $C \leq 0.33 \; \mu F$ and	U <sub>R</sub> ≤ 100 V			> 15 000 MΩ		
R between leads,	for $C \leq 0.33 \; \mu F$ and	U <sub>R</sub> > 100 V			> 30 000 MΩ		
RC between lead	s, for C > 0.33 μF an	d U <sub>R</sub> ≤ 100 V			> 5000 s		
RC between lead	s, for C > 0.33 μF an		> 10 000 s				
R between leads	and case, 100 V; (Fo		> 30 0	00 MΩ			
Withstanding (DC	) voltage (cut off curr	1.6 x U <sub>Rdc</sub> , 1 min					
Withstanding (DC	) leads and case		2 x U <sub>Rdc</sub> , 1 min				
Maximum applica	tion temperature				125	5 °C	



# DC Film Capacitor MKT Radial Potted Type

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CAPACITANCE	CAPACITANCE	V	OLTAGE 63 Vdc	CODE 0 /40 Vac	6	V		CODE 0 c/63 Vac	)1		OLTAGE 250 Vdc		
CAPACITANCE	CODE	w (mm)	h (mm)	l (mm)	Pitch (mm)	w (mm)	h (mm)	l (mm)	Pitch (mm)	w (mm)	h (mm)	l (mm)	Pitch (mm)
d <sub>t</sub> = 0.80 mm ±	0.8 mm												
1000 pF	-210	-	-	-	-	-	-	-	-	-	-	-	-
1500 pF	-215	-	-	-	-	-	-	-	-	-	-	-	-
2200 pF	-222	-	-	-	-	-	-	-	-	-	-	-	-
3300 pF	-233	-	-	-	-	-	-	-	-	-	-	-	-
4700 pF	-247	-	-	-	-	-	-	-	-	-	-	-	-
6800 pF	-268	-	-	-	-	-	-	-	-	-	-	-	-
0.01 μF	-310	-	-	-	-	-	-	-	-	-	-	-	-
0.015 μF	-315	-	-	-	-	-	-	-	-	-	-	-	-
0.022 μF	-322	-	-	-	-	-	-	-	-	3.5	8.0	13.0	10.0
0.033 μF	-333	-	-	-	-	-	-	-	-	3.5	8.0	13.0	10.0
0.047 μF	-347	-	-	-	-	-	-	-	-	3.5	8.0	13.0	10.0
0.068 μF	-368	-	-	-	-	3.5	8.0	13.0	10.0	3.5	8.0	13.0	10.0
0.10 μF	-410	-	-	-	-	3.5	8.0	13.0	10.0	4.5	9.5	13.0	10.0
0.15 μF	-415	-	-	-	-	3.5	8.0	13.0	10.0	5.5	10.5	13.0	10.0
0.22 μF	-422	3.5	8.0	13.0	10.0	3.5	8.0	13.0	10.0	6.5	11.5	13.0	10.0
0.33 μF	-433	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0	5.5	10.5	18.0	15.0
0.47 μF	-447	3.5	8.0	13.0	10.0	4.5	9.5	13.0	10.0	6.5	12.5	18.0	15.0
0.68 μF	-468	4.0	9.0	13.0	10.0	5.5	10.5	13.0	10.0	7.5	13.5	18.0	15.0
1.0 μF	-510	4.5	9.5	13.0	10.0	5.5	10.5	18.0	15.0	8.5	14.5	18.0	15.0
1.5 μF	-515	5.5	10.5	13.0	10.0	6.5	12.5	18.0	15.0	8.5	16.5	26.5	22.5
2.2 μF	-522	6.5	11.5	13.0	10.0	6.5	12.5	18.0	15.0	10.5	18.5	26.5	22.5
3.3 μF	-533	6.5	12.5	18.0	15.0	8.5	14.5	18.0	15.0	12.5	20.0	26.5	22.5
4.7 μF	-547	7.5	13.5	18.0	15.0	7.5	15.5	26.5	22.5	13.5	23.5	31.5	27.5
6.8 μF	-568	8.5	14.5	18.0	15.0	8.5	16.5	26.5	22.5	-	-	-	-
10.0 μF	-610	8.5	17.5	18.0	15.0	10.5	18.5	26.5	22.5	-	-	-	-
15.0 μF	-615	8.5	16.5	26.5	22.5	11.5	20.5	31.5	27.5	-	-	-	-

CAPACITANCE	CAPACITANCE	VOLTAGE COD APACITANCE 400 Vdc/200 V				v		CODE 6 /220 Vac		VOLTAGE CODE 10 1000 Vdc/220 Vac			
CAPACITANCE	CODE	w (mm)	h (mm)	l (mm)	Pitch (mm)	w (mm)	h (mm)	l (mm)	Pitch (mm)	w (mm)	h (mm)	l (mm)	Pitch (mm)
d <sub>t</sub> = 0.80 mm ±	0.8 mm												
1000 pF	-210	-	-	-	-	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0
1500 pF	-215	-	-	-	-	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0
2200 pF	-222	-	-	-	-	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0
3300 pF	-233	-	-	-	-	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0
4700 pF	-247	-	-	-	-	3.5	8.0	13.0	10.0	5.5	10.5	13.0	10.0
6800 pF	-268	-	-	-	-	3.5	8.0	13.0	10.0	6.5	11.5	13.0	10.0
0.01 μF	-310	3.5	8.0	13.0	10.0	4.0	9.0	13.0	10.0	5.5	10.5	18.0	15.0
0.015 μF	-315	3.5	8.0	13.0	10.0	4.5	9.5	13.0	10.0	6.5	12.5	18.0	15.0
0.022 μF	-322	3.5	8.0	13.0	10.0	5.5	10.5	13.0	10.0	7.5	13.5	18.0	15.0
0.033 μF	-333	4.0	9.0	13.0	10.0	5.5	10.5	18	15.0	6.5	14.5	26.5	22.5
0.047 μF	-347	4.5	9.5	13.0	10.0	6.5	12.5	18	15.0	7.5	15.5	26.5	22.5
0.068 μF	-368	5.5	10.5	13.0	10.0	7.5	13.5	18	15.0	8.5	16.5	26.5	22.5
0.10 μF	-410	6.5	11.5	13.0	10.0	6.5	14.5	26.5	22.5	10.5	18.5	26.5	22.5
0.15 μF	-415	6.5	12.5	18.0	15.0	7.5	15.5	26.5	22.5	11.5	20.5	31.5	27.5
0.22 μF	-422	6.5	12.5	18.0	15.0	8.5	16.5	26.5	22.5	13.5	23.5	31.5	27.5
0.33 μF	-433	7.5	13.5	18.0	15.0	11.5	20.5	31.5	27.5	16.5	29.5	31.5	27.5
0.47 μF	-447	8.5	17.5	18.0	15.0	11.5	20.5	31.5	27.5	20.0	35.0	31.5	27.5
0.68 μF	-468	8.5	16.5	26.5	22.5	13.5	23.5	31.5	27.5	-	-	-	-
1.0 μF	-510	10.5	18.5	26.5	22.5	15.0	24.5	31.5	27.5	-	-	-	-
1.5 μF	-515	11.5	20.5	31.5	27.5	-	-	-	-	-	-	-	-
2.2 μF	-522	13.5	23.5	31.5	27.5	-	-	-	-	-	-	-	-
3.3 µF	-533	15.0	24.5	31.5	27.5	-	-	-	-	-	-	-	-
4.7 μF	-547	18.0	28.0	31.5	27.5	-	-	-	-	-	-	-	-

### DC Film Capacitor MKT Radial Potted Type



#### **RECOMMENDED PACKAGING**

PACKAGING CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER	ORDERING CODE EXAMPLES	PITCH 10	PITCH 15	PITCH 22.5 TO 27.5
G	AMMO	18.5	S <sup>(1)</sup>	MKT 1820-410/405-G	х	х	-
W	REEL	18.5	350	MKT 1820-410/405-W	х	х	-
V	REEL	18.5	500	MKT 1820-422/635-V	-	х	х
G	AMMO	18.5	L <sup>(2)</sup>	MKT 1820-422/635-G	-	-	х
-	BULK	-	-	MKT 1820-515/405	х	х	х

Note

(1) S = box size 55 x 210 x 340 mm (w x h x l) (2) L = box size 52 x 220 x 540 mm (w x h x l)

 $^{(2)}$  L = box size 60 x 360 x 510 mm (w x h x l)

#### EXAMPLE OF ORDERING CODE

ТҮРЕ	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE (1)	PACKAGING CODE
MKT 1820	410	06	5	G

Note

<sup>(1)</sup> Tolerance Codes: 4 = 5 % (J); 5 = 10 % (K); 6 = 20 % (M)

#### MOUNTING

#### NORMAL USE

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging Information" <u>www.vishay.com/docs?28139</u>

#### SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

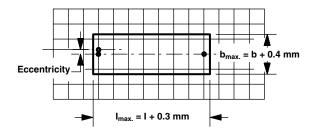
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board.

- For pitches  $\leq$  15 mm the capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

#### SPACE REQUIREMENTS ON PRINTED-CIRCUIT BOARD

The maximum length and width of film capacitors is shown in the drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference:  $h_{max.} \le h + 0.4 \text{ mm or } h_{max.} \le h' + 0.4 \text{ mm}$



#### STORAGE TEMPERATURE

• Storage temperature: T<sub>stg</sub> = - 25 °C to + 40 °C with RH maximum 80 % without condensation

#### **RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS**

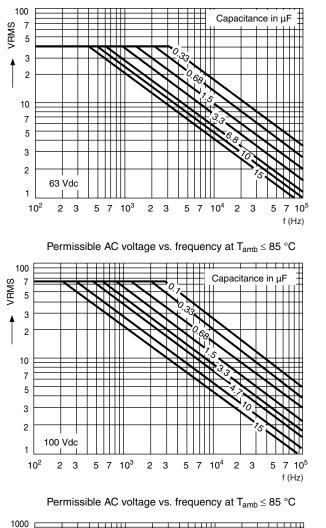
Unless otherwise specified, all electrical values apply to an ambient free temperature of  $23 \pm 1$  °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of  $50 \pm 2$  %.

For reference testing, a conditioning period shall be applied over  $96 \pm 4$  h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

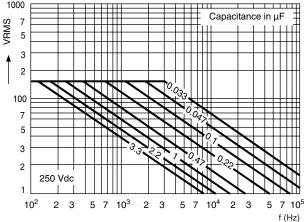
### DC Film Capacitor MKT Radial Potted Type

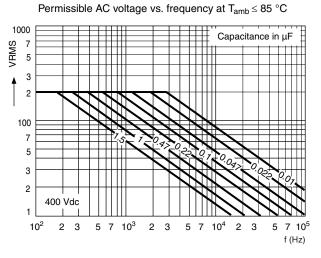
#### **CHARACTERISTICS**

SHA)

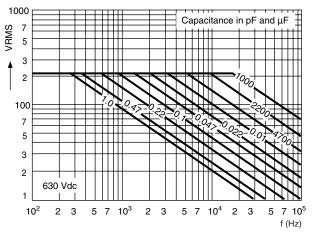


Permissible AC voltage vs. frequency at  $T_{amb} \leq 85\ ^\circ C$ 

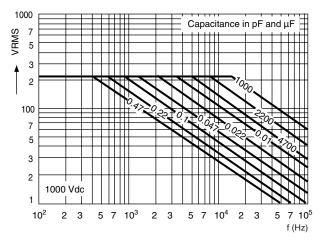




Permissible AC voltage vs. frequency at  $T_{amb} \le 85$  °C



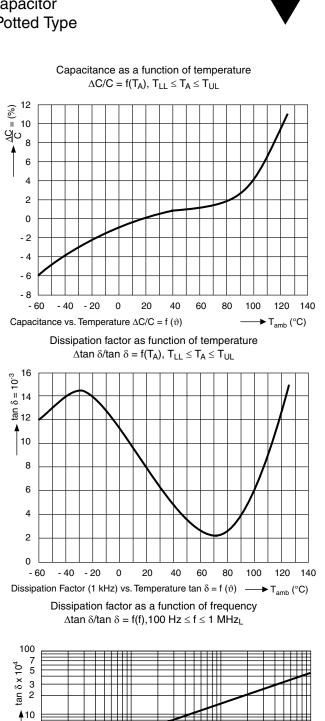
Permissible AC voltage vs. frequency at  $T_{amb} \leq 85\ ^{\circ}C$ 

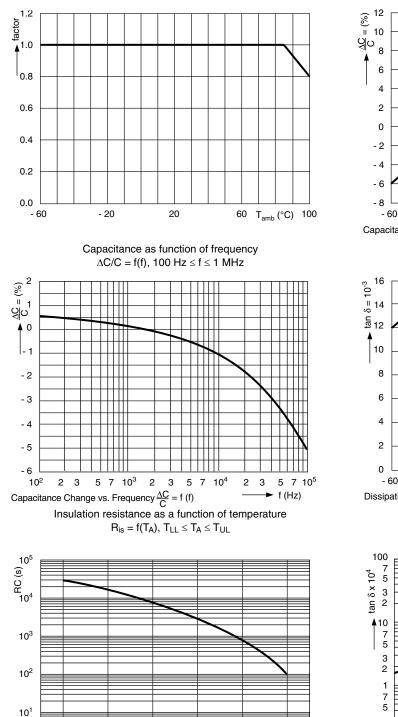


Nominal voltage (AC and DC) as a function of temperature

 $U = f(T_A), \ T_{LL} \leq T_A \leq T_{UL}$ 

### DC Film Capacitor MKT Radial Potted Type





2 3

5 7 10<sup>5</sup>

f (Hz)

3 2 0.1

10<sup>2</sup> 2 3

5 7 10<sup>3</sup>

Dissipation Factor vs. Frequency tan  $\delta = f(f)$ 

2 3 5 7 10<sup>4</sup>

20

40

60

80

100

125

T<sub>amb</sub> (°C)

10<sup>0</sup>



### **DC Film Capacitor MKT Radial Potted Type**

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W <sub>max.</sub>		HEAT CONDUCTIVITY (mW/°C)						
(mm)	PITCH 10.0 mm	PITCH 15.0 mm	PITCH 22.5 mm	PITCH 27.5 mm				
3.5	5.0	-	-	-				
4.0	6.0	-	-	-				
4.5	6.5	-	-	-				
5.5	8.0	10.0	-	-				
6.5	9.5	12.5	19.0	-				
7.5	-	14.5	22.0	-				
8.5	-	16.0	24.0	-				
10.5	-	-	29.0	-				
11.5	-	-	-	37.5				
12.5	-	-	33.5	-				
13.5	-	-	-	44.5				
15.0	-	-	-	48.5				
16.5	-	-	-	58.0				
18.0	-	-	-	58.5				
20.0	-	-	-	73.0				

#### POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

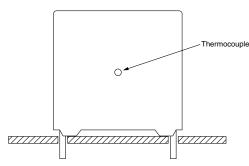
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors" with the typical tgd of the curves.

The component temperature rise ( $\Delta$ T) can be measured (see section "Measuring the Component Temperature" for more details) or calculated by  $\Delta T = P/G$ :

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

#### MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T<sub>amb</sub>) and maximum loaded condition (T<sub>C</sub>). The temperature rise is given by  $\Delta T = T_c - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

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### DC Film Capacitor MKT Radial Potted Type



#### **APPLICATION NOTE AND LIMITING CONDITIONS**

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

- 1. The peak voltage  $(U_P)$  shall not be greater than the rated DC voltage  $(U_{Rdc})$
- 2. The peak-to-peak voltage ( $U_{P-P}$ ) shall not be greater than the maximum ( $U_{p-p}$ ) to avoid the ionisation inception level
- The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U<sub>Rdc</sub> and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_{0}^{T} \left(\frac{dU}{dt}\right)^{2} \times dt < U_{Rdc} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration

- 4. The maximum component surface temperature rise must be lower than the limits (see graph max. allowed component temperature rise).
- 5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat conductivity"
- 6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

#### **Voltage Conditions for 6 Above**

ALLOWED VOLTAGES	$T_{amb} \le 85 \ ^{\circ}C$	85 °C < T <sub>amb</sub> ≤ 100 °C	100 °C < T <sub>amb</sub> $\leq$ 125 °C
Maximum continuous RMS voltage	U <sub>Rac</sub>	0.8 x U <sub>Rac</sub>	0.5 x U <sub>Rac</sub>
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U <sub>Rac</sub>	U <sub>Rac</sub>	0.6 x U <sub>Rac</sub>
Maximum peak voltage (V <sub>O-P</sub> ) (< 2 s)	1.6 x U <sub>Rdc</sub>	1.3 x U <sub>Rdc</sub>	0.5 x U <sub>Rdc</sub>



### DC Film Capacitor MKT Radial Potted Type

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#### **INSPECTION REQUIREMENTS**

#### **General Notes:**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

#### **Group C Inspection Requirements**

SUB-C	LAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	ROUP C1A PART OF SAMPLE B-GROUP C1		
4.1	Dimensions (detail)		As specified in chapter "General Data" of this specification
4.3.1	Initial measurements	Capacitance Tangent of loss angle: For C $\leq$ 1 $\mu$ F at 10 kHz For C > 1 $\mu$ F at 1 kHz	
4.3	Robustness of terminations	Tensile and bending	No visible damage
4.4	Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 5 s	
4.14	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 2$ % of the value measured initially
		Tangent of loss angle	Increase of tan $\delta$ $\leq 0.003$ for C $\leq 1 \ \mu$ F or $\leq 0.002$ for C $> 1 \ \mu$ F Compared to values measured in 4.3.1
	ROUP C1B PART OF SAMPLE		
4.6.1	Initial measurements	Capacitance Tangent of loss angle: For C $\leq$ 1 $\mu$ F at 10 kHz For C $>$ 1 $\mu$ F at 1 kHz	No visible damage
4.6	Rapid change of temperature	$\theta A = -55 ^{\circ}C$ $\theta B = + 125 ^{\circ}C$ 5  cycles Duration t = 30 min	
4.7	Vibration	Visual examination Nounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration 6 h	No visible damage Legible marking
4.7.2	Final inspection	Visual examination	No visible damage
4.9	Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms	

# DC Film Capacitor MKT Radial Potted Type



	AUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	ROUP C1B PART OF SAMPLE		
4.9.3	Final measurements	Visual examination Capacitance Tangent of loss angle	No visible damage $ \Delta C/C  \le 5$ % of the value measured in 4.6.1 Increase of tan $\delta$ $\le 0.003$ for C $\le 1 \mu$ F or $\le 0.002$ for C $> 1 \mu$ F
		Insulation resistance	Compared to values measured in 4.6.1 As specified in section "Insulation
OF SPE	ROUP C1 COMBINED SAMPLE CIMENS OF SUB-GROUPS		Resistance" of this specification
<b>C1A AN</b> 4.10	D C1B Climatic sequence		
4.10.2	Dry heat	Temperature: + 125 °C Duration: 16 h	
4.10.3	Damp heat cyclic Test Db, first cycle		
4.10.4	Cold	Temperature: - 55 °C Duration: 2 h	
4.10.6	Damp heat cyclic Test Db, remaining cycles		
4.10.6.2	Final measurements	Voltage proof = $U_{Rdc}$ for 1 min within 15 min after removal from testchamber	No breakdown or flashover
		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.4.2 or 4.9.3
		Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.005$ for C $\leq 1 \mu$ F or $\leq 0.003$ for C $> 1 \mu$ F Compared to values measured in 4.3.1 or 4.6.1
		Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GF	ROUP C2		
4.11	Damp heat steady state	56 days; 40 °C; 90 % to 95 % RH	
4.11.1	Initial measurements	Capacitance	
		Tangent of loss angle at 1 kHz	No breakdown or flashover
		Voltage proof = $U_{Rdc}$ for 1 min within 15 min	
4.11.3	Final measurements	after removal from testchamber Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.11.1.
		Tangent of loss angle	Increase of tan $\delta \leq 0.005$ Compared to values measured in 4.11.1
		Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification



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# DC Film Capacitor MKT Radial Potted Type

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C3		
4.12 Endurance	Duration: 2000 h 1.25 x $U_{Rdc}$ at 85 °C 1.0 x $U_{Rdc}$ at 100 °C 0.6 $U_{Rdc}$ at 125 °C Duration: 200 h 0.3 x $U_{Rdc}$ at 150 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: For $C \le 1 \ \mu$ F at 10 kHz For $C > 1 \ \mu$ F at 1 kHz	
4.12.5 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \leq 5$ % compared to values measured in 4.12.1
	Tangent of loss angle	Increase of tan $\delta: \leq 0.003$ for C $\leq$ 1 $\mu F$ or $\leq 0.002$ for C $>$ 1 $\mu F$ Compared to values measured in 4.12.1
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C4		
4.13 Charge and discharge	10 000 cycles Charged to U <sub>Rdc</sub> Discharge resistance: $R = \frac{U_R}{C \times 5 \times (dU/dt)}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For C $\leq$ 1 $\mu$ F at 10 kHz For C $>$ 1 $\mu$ F at 1 kHz	
4.13.3 Final measurements	Capacitance	$\begin{split}  \Delta C/C  &\leq 3 \ \% \ \text{compared to values measured} \\ \text{in 4.13.1} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification



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