

## Phase Control Dual SCR, SCR/Diode Modules

Replaces December 1998 version, DS4479-3.0

DS4479-4.0 January 2000

#### **FEATURES**

- Dual Device Module
- Electrically Isolated Package
- Pressure Contact Construction
- International Standard Footprint
- Alumina (non-toxic) Isolation Medium

#### **APPLICATIONS**

- Motor Control
- Controlled Rectifier Bridges
- Heater Control
- AC Phase Control

### **VOLTAGE RATINGS**

Type Number	Repetitive Peak Voltages V <sub>DRM</sub> V <sub>RRM</sub>	Conditions
MP02/190-14 MP02/190-12 MP02/190/10	1400 1200 1000	$\begin{split} T_{vj} &= 125^{\circ}\text{C} \\ I_{DRM} &= I_{RRM} = 30\text{mA} \\ V_{DSM} &\& V_{RSM} = \\ V_{DRM} &\& V_{RRM} + 100V \\ respectively \end{split}$

Lower voltage grades available. For full description of part number see "Ordering Instructions" on page 3.

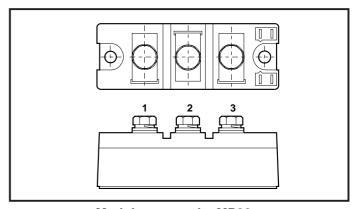
## **KEY PARAMETERS**

V <sub>DRM</sub>	1400V
I <sub>TSM</sub>	6800A
I <sub>T(AV)</sub> (per arm)	190A
V <sub>isol</sub>	2500V

#### **CIRCUIT OPTIONS**

Code	Circuit	
HBT		
HBP		
HBN		

## **PACKAGE OUTLINE**



Module type code: MP02. See Package Details for further information

## **CURRENT RATINGS - PER ARM**

Symbol	Parameter	Conditions		Max.	Units
	Mean on-state current	Halfwave, resistive load	T <sub>case</sub> = 75°C	190	Α
			$T_{case} = 85^{\circ}C$	160	Α
I <sub>T(AV)</sub>			T <sub>heatsink</sub> = 75°C	150	А
			T <sub>heatsink</sub> = 85°C	125	А
I <sub>T(RMS)</sub>	RMS value	T <sub>case</sub> = 75°C		300	А

#### **SURGE RATINGS - PER ARM**

Symbol	Parameter	Conditions		Max.	Units	
10ms ha		10ms half sine;	V <sub>R</sub> = 0	6800	А	
<sup>I</sup> TSM	Surge (non-repetitive) on-state current	T _ 1250C	V <sub>R</sub> = 50% V <sub>RRM</sub>	5500	А	
	I <sup>2</sup> t for fusing	10ms half sin	10ms half sine;	V <sub>R</sub> = 0	231000	A <sup>2</sup> s
l²t		T = 125°C	V <sub>R</sub> = 50% V <sub>RRM</sub>	150000	A <sup>2</sup> s	

## **THERMAL & MECHANICAL RATINGS**

Symbol	Parameter	Conditions	Max.	Units
		dc	0.17	°C/W
$R_{th(j-c)}$	Thermal resistance - junction to case per Thyristor or Diode	halfwave	0.18	°C/W
		3 phase	0.19	°C/W
R <sub>th(c-hs)</sub>	Thermal resistance - case to heatsink per Thyristor or Diode	Mounting torque = 6Nm with mounting compound	0.07	°C/W
T <sub>vj</sub>	Virtual junction temperature		125	°C
T <sub>sto</sub>	Storage temperature range		-40 to 125	°C
V <sub>isol</sub>	Isolation voltage	Commoned terminals to base plate AC RMS, 1min, 50Hz	2.5	kV

## **DYNAMIC CHARACTERISTICS**

Symbol	Parameter	Conditions	Max.	Units
$V_{TM}$	On-state voltage	At 1000A, T <sub>case</sub> = 25°C - See Note 1	1.75	V
I <sub>RRM</sub> /I <sub>DRM</sub>	Peak reverse and off-state current	At $V_{RRM}/V_{DRM}$ , $T_j = 125^{\circ}C$	30	mA
dV/dt	Linear rate of rise of off-state voltage	To 60% V <sub>DRM</sub> T <sub>j</sub> = 125°C	200*	V/μs
dl/dt	Rate of rise of on-state current	From 67% $V_{DRM}$ to 400A Repetitive 50Hz Rise time 0.5 $\mu$ s, $T_j$ =125°C	100	A/μs
$V_{T(TO)}$	Threshold voltage	At T <sub>vj</sub> = 125°C - See Note 1	1.05	V
r <sub>T</sub>	On-state slope resistance	At T <sub>vj</sub> = 125°C - See Note 1	0.80	mΩ

<sup>\*</sup> Higher dV/dt values available, contact factory for particular requirements.

Note 1: The data given in this datasheet with regard to forward voltage drop is for calculation of the power dissipation in the semiconductor elements only. Forward voltage drops measured at the power terminals of the module will be in excess of these figures due to the impedance of the busbar from the terminal to the semiconductor.

#### **GATE TRIGGER CHARACTERISTICS AND RATINGS**

Symbol	Parameter	Conditions	Тур.	Max.	Units
$V_{GT}$	Gate trigger voltage	$V_{DRM} = 5V, T_{case} = 25^{\circ}C, R_{L} = 6\Omega$	-	3.0	V
l <sub>GT</sub>	Gate trigger current	$V_{DRM} = 5V$ , $T_{case} = 25$ °C, $R_{L} = 6\Omega$	-	200	mA
$V_{\sf GD}$	Gate non-trigger voltage	$V_{DRM} = 5V, T_{case} = 25^{\circ}C$	-	0.2	V
$V_{RGM}$	Peak reverse gate voltage		-	5.0	V
I <sub>FGM</sub>	Peak forward gate current	Anode positive with respect to cathode	-	4	А
P <sub>GM</sub>	Peak gate power		-	16	W
$P_{G(AV)}$	Mean gate power		-	3	W

#### ORDERING INSTRUCTIONS

Part number is made up as follows:

MP02 HBT 190 - 16

WI 02 11D1 190 - 10

MP = Pressure contact module

02 = Outline type

HBT = Circuit configuration code (see "circuit options" - front page)

175 = Nominal average current rating at  $T_{case} = 75^{\circ}C$ 

 $16 = V_{RRM}/100$ 

Note: Diode ratings and characteristics are comparable with SCR in types HBP or HBN.

Types HBP or HBN can also be supplied with diode polarity reversed, to special order.

#### MOUNTING RECOMMENDATIONS

- ■Adequate heatsinking is required to maintain the base temperature at 75°C if full rated current is to be achieved. Power dissipation may be calculated by use of V<sub>T(TO)</sub> and r<sub>T</sub> information in accordance with standard formulae. We can provide assistance with calculations or choice of heatsink if required.
- The heatsink surface must be smooth and flat; a surface finish of N6 (32μin) and a flatness within 0.05mm (0.002") are recommended.
- ■Immediately prior to mounting, the heatsink surface should be lightly scrubbed with fine emery, Scotch Brite or a mild chemical etchant and then cleaned with a solvent to remove oxide build up and foreign material. Care should be taken to ensure no foreign particles remain.

■An even coating of thermal compound (eg. Unial) should be

applied to both the heatsink and module mounting surfaces.

This should ideally be 0.05mm (0.002") per surface to ensure

Examples:

optimum thermal performance.

MP02 HBP190-14 MP02 HBN190-12

- ■After application of thermal compound, place the module squarely over the mounting holes, (or 'T' slots) in the heatsink. Using a torque wrench, slowly tighten the recommended fixing bolts at each end, rotating each in turn no more than 1/4 of a revolution at a time. Continue until the required torque of 6Nm (55lb.ins) is reached at both ends.
- It is not acceptable to fully tighten one fixing bolt before starting to tighten the others. Such action may DAMAGE the module.

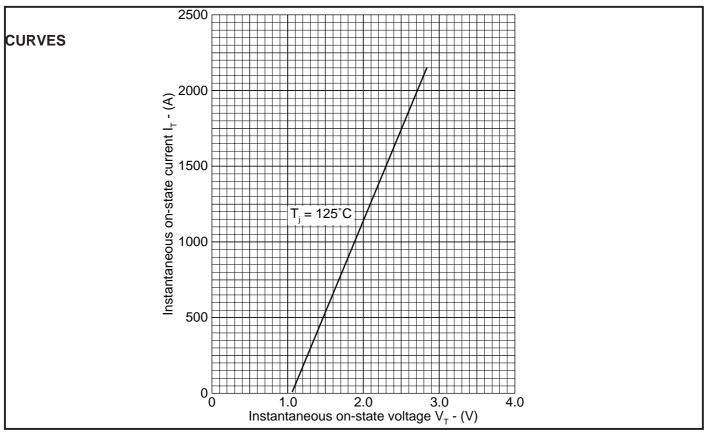


Fig. 1 Maximum (limit) on-state characteristics (thyristor or diode) - See Note 1

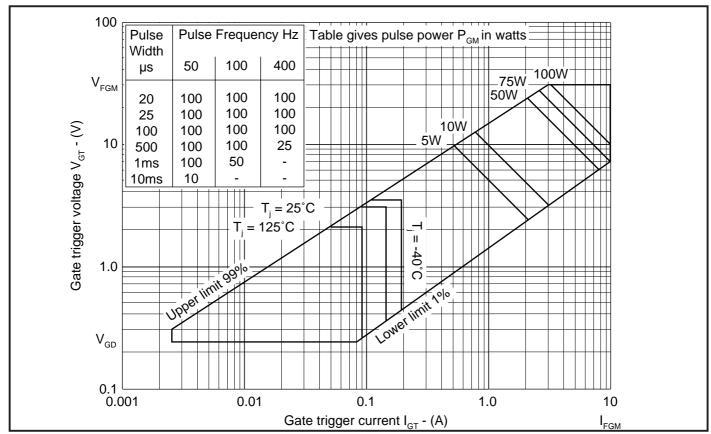


Fig. 2 Gate trigger characteristics

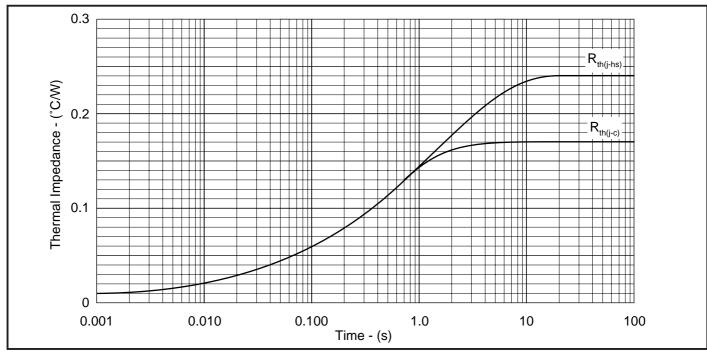


Fig. 3 Transient thermal impedance (DC) - (Thyristor or diode)

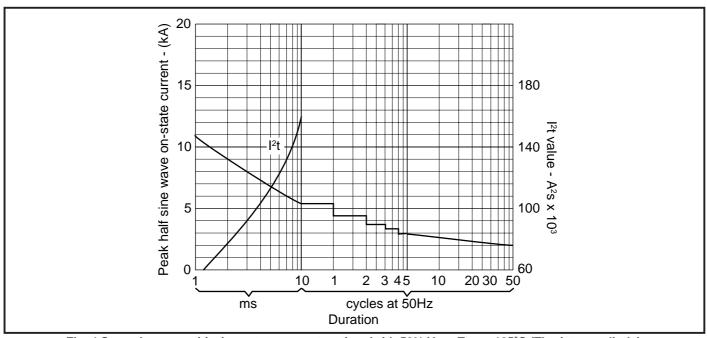


Fig. 4 Surge (non-repetitive) on-state current vs time (with 50% V<sub>RRM</sub>, T<sub>case</sub> = 125°C (Thyristor or diode)

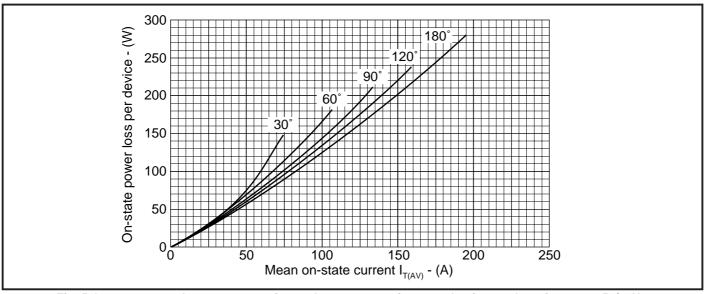


Fig. 5 On-state power loss per arm vs forward current at various conduction angles, sine wave, 50/60Hz

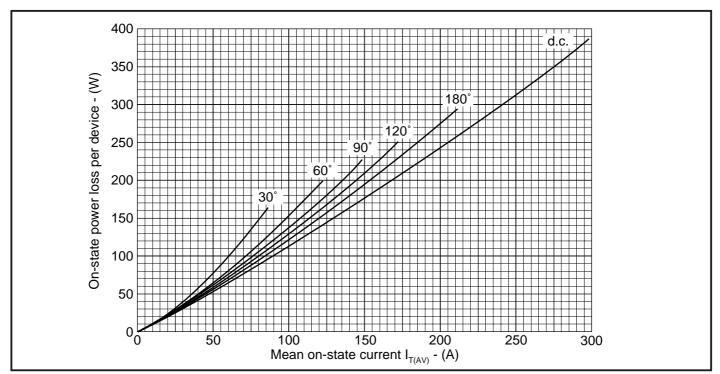


Fig. 6 On-state power loss per arm vs forward current at various conduction angles, square wave, 50/60Hz

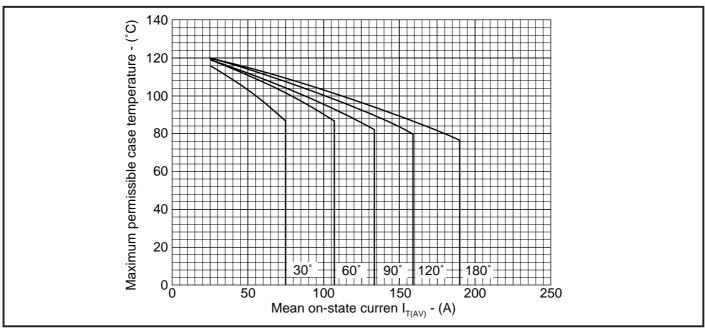


Fig. 7 Maximum permissible case temperature vs forward current per arm at various conduction angles, sine wave, 50/60Hz

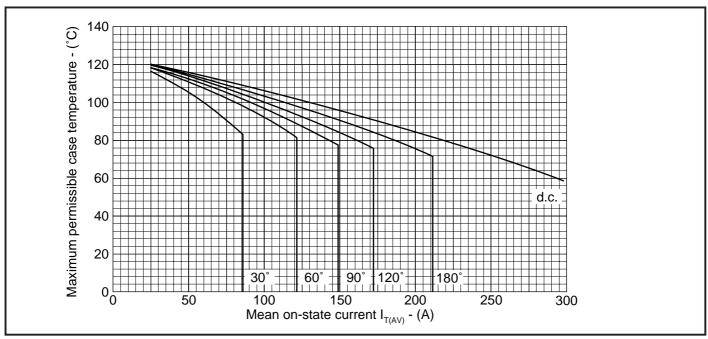


Fig. 8 Maximum permissible case temperature vs forward current per arm at various conduction angles, square wave, 50/60Hz

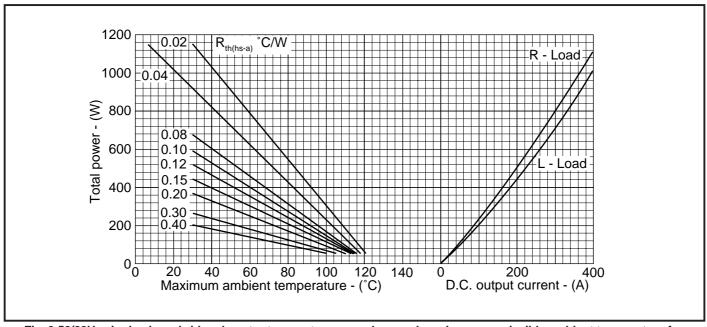


Fig. 9 50/60Hz single phase bridge dc output current vs power loss and maximum permissible ambient temperature for various values of heatsink thermal resistance.

(Note:  $R_{th(hs:a)}$  values given above are true heatsink thermal resistances to ambient and already account for  $R_{th(c-hs)}$  module contact thermal).

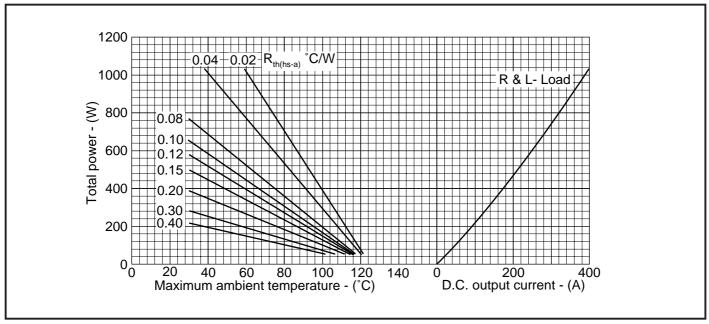
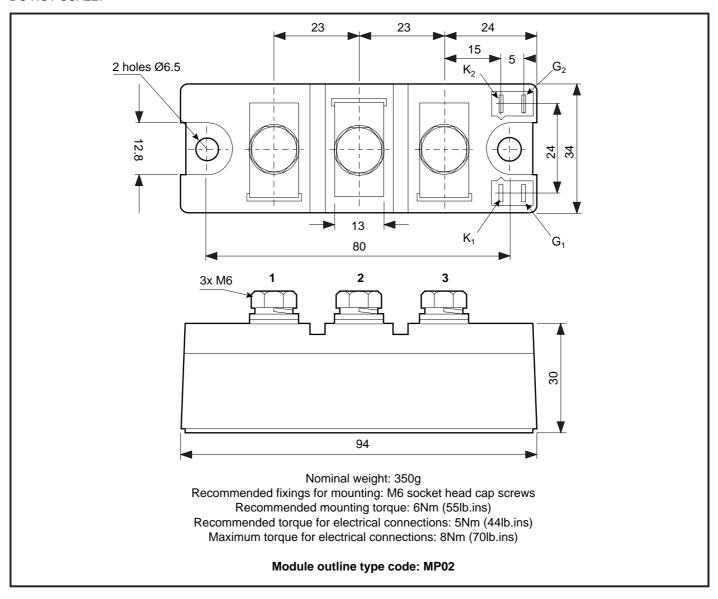


Fig. 9 50/60Hz 3- phase bridge dc output current vs power loss and maximum permissible ambient temperature for various values of heatsink thermal resistance.

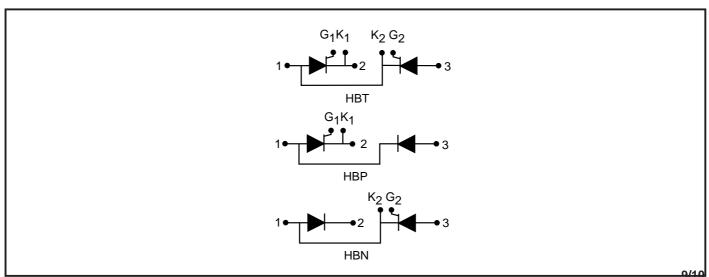
(Note:  $R_{th(hs-a)}$  values given above are true heatsink thermal resistances to ambient and already account for  $R_{th(c-hs)}$  module contact thermal).

#### **PACKAGE DETAILS**

For further package information, please contact your local Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.



## **CIRCUIT CONFIGURATIONS**



#### **ASSOCIATED PUBLICATIONS**

Title	Application Note	
	Number	
Calculating the junction temperature or power semiconductors	AN4506	_
Recommendations for clamping power semiconductors	AN4839	
Thyristor and diode measurement with a multi-meter	AN4853	
Use of $V_{TO}$ , $r_{T}$ on-state characteristic	AN5001	

#### POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the up to date CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete solution (PACs).

### **HEATSINKS**

Power Assembly has it's own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance or our semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest Sales Representative or the factory.



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Advance Information: The product design is complete and final characterisation for volume production is well in hand.

No Annotation: The product parameters are fixed and the product is available to datasheet specification.

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